

August 17, 2021

Attention: Emma Smith
AAONE
PO BOX 91072
BURNHAMTHORPE PO
TORONTO, ON M9C 5N5

The design submission, tracking number 2021-04042, originally received on July 26, 2021 was surveyed and accepted for registration as follows:

CRN : 0C23019.52 **Accepted on:** August 17, 2021
Reg Type: NEW DESIGN **Expiry Date:** July 26, 2031
Drawing No. : MegaPress G Ball Valves scope of CRN
Fitting type: 1/2,3/4,1,1-1/4,1-1/2,2in MegaPress G Ball Valves
Design registered in the name of : VIEGA HOLDING GMBH & CO KG

Description	MAWP	Design Temperature	MDMT
MAWP	1379kPa	121 °C	-16 °C

The registration is conditional on your compliance with the following notes:

As indicated on AB-41 Statutory Declaration form and submitted documentation, the code of construction are ASME B31.1, ASME B31.3 and ASME B31.9.

- It is our understanding that the fitting(s), included as the scope of this submission, that is(are) subject to the Safety Codes Act shall comply with the requirements of the indicated Standard or Code of Construction on the AB-41 Statutory Declaration as supported by the attached data which identifies the dimensions, materials of construction, press./temp. ratings and the basis for such ratings, and the identification marking of the fittings.
- This registration is valid only for fittings fabricated at the location(s) covered by the QC certificate attached to the accepted AB-41 Statutory Declaration form.
- This registration is valid only until the indicated expiry date and only if the Manufacturer maintains a valid quality management system approved by an acceptable third-party agency until that date.
- Should the approval of the quality management system lapse before the expiry date indicated above, this registration shall become void.

An invoice covering survey and registration fees will be forwarded from our Revenue Accounts.

If you have any question don't hesitate to contact me by phone at (780) 433-0281 ext 3367 or fax (780) 437-7787 or e-mail Onshchenko@absa.ca.

Sincerely,



ONSHCHENKO, TETYANA, P. Eng.
DOP Cert. No. D00010125



the pressure equipment safety authority

STATUTORY DECLARATION
Registration of Fittings



I, J.P. Fay

Manager, Regulations

(company title, e.g. vice president, plant manager, chief engineer) (must be in a position of authority)

of Viega Holding GmbH & Co. KG

(name of manufacturer)

located at Viega Platz 1, 57439 Attendorn, Germany with its facilities

(plant address)

do solemnly declare that the fittings listed hereunder, which are subject to the Safety Codes Act (check one)

[X] comply with the requirements of ASME B31.3, B31.1, B31.9 which specifies the dimensions, (title of recognized North American Standard)

materials of construction, pressure/temperature ratings and identification marking of the fittings, or

[] are not covered by the provisions of a recognized North American standard and are therefore manufactured to comply with as supported by the attached data which identifies the dimensions, materials of construction, pressure/temperature ratings and the basis for such ratings, and the marking of the fittings for identification.

I further declare that the manufacture of these fittings is controlled by a quality control program which has been verified by the following authority, MPA NRW as being suitable for the manufacture of these fittings to the stated standard. The fittings covered by this declaration, for which I seek registration, are Category C

In support of this application, the following information, calculations and/or test data are attached:

Scope of Registration - VIEGA MegaPress G ball valves

EDWINA S HOWARD
NOTARY PUBLIC
STATE OF COLORADO
NOTARY ID 20174004143
MY COMMISSION EXPIRES JANUARY 27, 2025

DECLARED before me at VIEGA LLC in the state of Colorado

this 2nd day of February, 2021 (Month) (Year)

(print) Edwina S. Howard

(sign) Edwina S. Howard (A Commissioner for Oaths)

(Signature of Applicant)

For Office Use Only

To the best of my knowledge and belief, the application meets the requirements of the Safety Codes Act and CSA Standard B51, Clause 4.2, and is accepted for registration in Category

Registration Number:

2021-04042
ABSA
SAFETY CODES ACT - PROVINCE OF ALBERTA
ACCEPTED: 0C23019.52
See acceptance letter for conditions of registration.

(For the Administrator/Chief Inspector of Alberta)

Date Registered:

Expiry Date:

The information you provide is necessary only for the administrative programs as required by the Alberta Safety Codes Act and Regulations in the Boiler Discipline.

Date: 2021-08-17 By: Tetyana Onshchenko, P. Eng DOP: D00010125

This stamp and signature have been affixed electronically to this registered design as required by Section 20(1) of the Pressure Equipment Safety Regulation, in accordance with the Electronic Transactions Act.

**Scope of CRN Registration - Category "C"
MegaPress G Ball Valves**



This stamp and signature have been affixed electronically to this registered design as required by Section 20(1) of the Pressure Equipment Safety Regulation, in accordance with the Electronic Transactions Act.

Logo:	
Design Code:	ASME: B31.1, B31.3, B31.9
Sizes	1/2", 3/4", 1", 1 1/4", 1 1/2", 2"
Design Pressure @Design Temp.	200psi @ (4°F to 250 °F)
Additional Germany locations stated under ISO Certificate 535734	Viega Holding GmbH & Co. KG
Additional USA locations stated under ISO Certificate 13489	Viega LLC

Part Description	Viega Drawing Number	Viega Model Number	Viega Part Number
MegaPressG 3pc Ball Valve, PxP	1045799	6675	30600
MegaPressG 3pc Ball Valve, PxP	1045801	6675	30605
MegaPressG 3pc Ball Valve, PxP	1044682	6675	30610
MegaPressG 3pc Ball Valve, PxP	1045629	6675	30615
MegaPressG 3pc Ball Valve, PxP	1045359	6675	30620
MegaPressG 3pc Ball Valve, PxP	1045458	6675	30625
MegaPressG 3pc Ball Valve, PxFTP	1045908	6675.1	30630
MegaPressG 3pc Ball Valve, PxFTP	1045921	6675.1	30635
MegaPressG 3pc Ball Valve, PxFTP	1045928	6675.1	30640
MegaPressG 3pc Ball Valve, PxFTP	1045938	6675.1	30645
MegaPressG 3pc Ball Valve, PxFTP	1045958	6675.1	30650
MegaPressG 3pc Ball Valve, PxFTP	1045968	6675.1	30655
MegaPressG 3pc Ball Valve, PxMPT	1045995	6675.2	30660
MegaPressG 3pc Ball Valve, PxMPT	1046125	6675.2	30665
MegaPressG 3pc Ball Valve, PxMPT	1046146	6675.2	30670
MegaPressG 3pc Ball Valve, PxMPT	1046164	6675.2	30675
MegaPressG 3pc Ball Valve, PxMPT	1046178	6675.2	30680
MegaPressG 3pc Ball Valve, PxMPT	1046185	6675.2	30685
MegaPressG 3pc Ball Valve, PxP w/ Union	1046825	6675.3	30690
MegaPressG 3pc Ball Valve, PxP w/ Union	1046852	6675.3	30695
MegaPressG 3pc Ball Valve, PxP w/ Union	1046870	6675.3	30700
MegaPressG 3pc Ball Valve, PxP w/ Union	1046882	6675.3	30705
MegaPressG 3pc Ball Valve, PxP w/ Union	1046941	6675.3	30710
MegaPressG 3pc Ball Valve, PxP w/ Union	1046908	6675.3	30715

December 08, 2022

Attention: Emma Smith
AAONE
PO BOX 91072
BURNHAMTHORPE PO
TORONTO, ON M9C 5N5

The design submission, Tracking Number 2022-06680, originally received on November 25, 2022 was surveyed and accepted for registration as follows:

CRN : 0C23019.52 **Accepted on:** December 08, 2022
Reg Type: ADDITION TO ACC. FITTING **Expiry Date:** June 26, 2031
Drawing No. : Scope MegaPress G Ball Valves XL model 6675XL
Fitting type: Valves

Design registered in the name of : VIEGA HOLDING GMBH & CO KG

The registration is conditional on your compliance with the following notes:

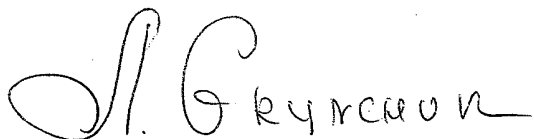
As indicated on AB-41 Statutory Declaration or AB-351 Declaration of Conformity form and submitted documentation, the code of construction are ASME B31.1, ASME B31.3 and ASME B31.9.

- *It is our understanding that the fitting(s), included as the scope of this submission, that is(are) subject to the Safety Codes Act shall comply with the requirements of the indicated Standard or Code of Construction on the AB-41 Statutory Declaration or AB-351 Declaration of Conformity as supported by the attached data which identifies the dimensions, materials of construction, press./temp. ratings and the basis for such ratings, and the identification marking of the fittings.*
- *This registration is valid only for fittings fabricated at the location(s) covered by the QC certificate attached to the accepted AB-41 Statutory Declaration or AB-351 Declaration of Conformity form.*
- *This registration is valid only until the indicated expiry date and only if the Manufacturer maintains a valid quality management system approved by an acceptable third-party agency, and maintains a valid Certification of Authorization Permit if required by the jurisdiction where manufacturing takes place, until that date.*
- *Should the approval of the quality management system lapse before the expiry date indicated above, this registration shall become void.*

An invoice covering survey and registration fees will be forwarded from our Revenue Accounts.

If you have any question don't hesitate to contact me by phone at (780) 433-0281 ext 3330 or fax (780) 437-7787 or e-mail grynchuk@absa.ca.

Sincerely,



GRYNCHUK, MILLA, P. Eng.
DOP Cert. No. D00005217



the pressure equipment safety authority

STATUTORY DECLARATION
Registration of Fittings



I, J.P. Fay,

Manager, Regulations

(company title, e.g. vice president, plant manager, chief engineer) (must be in a position of authority)

of Viega Holding GmbH & Co. KG

(name of manufacturer)

located at Viega Platz 1, 57439 Attendorn, Germany with its facilities

(plant address)

do solemnly declare that the fittings listed hereunder, which are subject to the Safety Codes Act (check one)

[X] comply with the requirements of ASME B31.3, B31.1, B31.9 which specifies the dimensions, (title of recognized North American Standard)

materials of construction, pressure/temperature ratings and identification marking of the fittings, or

[] are not covered by the provisions of a recognized North American standard and are therefore manufactured to

comply with as supported by the attached data which identifies the dimensions, materials of construction, pressure/temperature ratings and the basis for such ratings, and the marking of the fittings for identification.

I further declare that the manufacture of these fittings is controlled by a quality control program which has been verified by the following authority, MPA NRW as being suitable for the manufacture of these fittings to the stated standard. The fittings covered by this declaration, for which I seek registration, are Category C

In support of this application, the following information, calculations and/or test data are attached:

VIEGA VIEGA MegaPress G Ball Valves XL model: 6675 XL

EDWINA S HOWARD
NOTARY PUBLIC
STATE OF COLORADO
NOTARY ID 20174004143
MY COMMISSION EXPIRES JANUARY 27, 2025

DECLARED before me at VIEGA LLC in the state of Colorado

this 27 day of September, 2022 (Month) (Year)

(print) J.P. Fay

(sign) Edwinna S. Howard (A Commissioner for Oaths)

(Signature of Applicant)

For Office Use Only

To the best of my knowledge and belief, the application meets the requirements of the Safety Codes Act and CSA Standard B51, Clause 4.2, and is accepted for registration in Category

Registration Number: 2022-06680 ABSA SAFETY CODES ACT - PROVINCE OF ALBERTA

(For the Administrator/Chief Inspector of Alberta)

Date Registered: ACCEPTED: 0C23019.52 See acceptance letter for conditions of registration


Expiry Date:

The information you provide is necessary only for the administration of the programs as required by the Alberta Safety Codes Act and Regulations in the Boiler Discipline.

Stamp containing registration details: 2022-06680, ABSA, SAFETY CODES ACT - PROVINCE OF ALBERTA, ACCEPTED: 0C23019.52, See acceptance letter for conditions of registration, Date: 2022-12-08, By: MILLA GRYNCHUK, P. Eng, COP: 00096517

This stamp and signature have been affixed electronically to this registered design as required by Section 20(1) of the Pressure Equipment Safety Regulation, in accordance with the Electronic Transactions Act.

Scope of CRN Registration - Category "C"
VIEGA MegaPress G Ball Valves XL model: 6675 XL

Logo:			
Design Code:	ASME: B31.1, B31.3, B31.9		
Material:	ASTM A519		
Sizes	2½", 3", 4"		
Design Pressure @Design Temp.	200psi @ (4°F to 250 °F)		
Additional Germany locations stated under ISO Certificate 535734	Viega Holding GmbH & Co. KG		
Additional USA locations stated under ISO Certificate 13489	Viega LLC		
Part Description	Viega Drawing Number	Viega Model Number	Viega Part Number
MegaPressG XL Ball Valve, PxP - 2.5" with HNBR Seal	1069612	6675 XL	86840
MegaPressG XL Ball Valve, PxP - 3" with HNBR Seal	1069585	6675 XL	86845
MegaPressG XL Ball Valve, PxP -4" with HNBR Seal	1069255	6675 XL	86850

THIS IS PART OF CRN
0C23019.5ADD2
 Technical Standards and Safety Authority
 Boilers and Pressure Vessels Safety
 Program

December 09, 2022

Attention: Emma Smith
AAONE
PO BOX 91072
BURNHAMTHORPE PO
TORONTO, ON M9C 5N5

The design submission, Tracking Number 2022-06695, originally received on November 28, 2022 was surveyed and accepted for registration as follows:

CRN : 0C23019.52 **Accepted on:** December 09, 2022
Reg Type: ADDITION TO ACC. FITTING **Expiry Date:** July 26, 2031
Drawing No. : Scope MegaPress 2pc Ball Valves, Models 4870, 5970
Fitting type: Valves
Design registered in the name of : VIEGA HOLDING GMBH & CO KG

The registration is conditional on your compliance with the following notes:

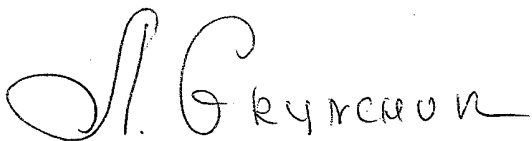
As indicated on AB-41 Statutory Declaration or AB-351 Declaration of Conformity form and submitted documentation, the code of construction are ASME B31.1, ASME B31.3 and ASME B31.9.

- *It is our understanding that the fitting(s), included as the scope of this submission, that is(are) subject to the Safety Codes Act shall comply with the requirements of the indicated Standard or Code of Construction on the AB-41 Statutory Declaration or AB-351 Declaration of Conformity as supported by the attached data which identifies the dimensions, materials of construction, press./temp. ratings and the basis for such ratings, and the identification marking of the fittings.*
- *This registration is valid only for fittings fabricated at the location(s) covered by the QC certificate attached to the accepted AB-41 Statutory Declaration or AB-351 Declaration of Conformity form.*
- *This registration is valid only until the indicated expiry date and only if the Manufacturer maintains a valid quality management system approved by an acceptable third-party agency, and maintains a valid Certification of Authorization Permit if required by the jurisdiction where manufacturing takes place, until that date.*
- *Should the approval of the quality management system lapse before the expiry date indicated above, this registration shall become void.*

An invoice covering survey and registration fees will be forwarded from our Revenue Accounts.

If you have any question don't hesitate to contact me by phone at (780) 433-0281 ext 3330 or fax (780) 437-7787 or e-mail grynchuk@absa.ca.

Sincerely,



GRYNCHUK, MILLA, P. Eng.
DOP Cert. No. D00005217



the pressure equipment safety authority

STATUTORY DECLARATION
Registration of Fittings



I, J.P. Fay

Manager, Regulations

(company title, e.g. vice president, plant manager, chief engineer) (must be in a position of authority)

of Viega Holding GmbH & Co. KG

(name of manufacturer)

located at Viega Platz 1, 57439 Attendorn, Germany with its facilities

(plant address)

do solemnly declare that the fittings listed hereunder, which are subject to the Safety Codes Act (check one)

[X] comply with the requirements of ASME B31.3, B31.1, B31.9 which specifies the dimensions, (title of recognized North American Standard)

materials of construction, pressure/temperature ratings and identification marking of the fittings, or

[] are not covered by the provisions of a recognized North American standard and are therefore manufactured to comply with as supported by the attached data which identifies the dimensions, materials of construction, pressure/temperature ratings and the basis for such ratings, and the marking of the fittings for identification.

I further declare that the manufacture of these fittings is controlled by a quality control program which has been verified by the following authority, MPA NRW as being suitable for the manufacture of these fittings to the stated standard. The fittings covered by this declaration, for which I seek registration, are Category C

In support of this application, the following information, calculations and/or test data are attached:

Scope of Registration - VIEGA MegaPress 2pc ball valves: models 4870 & 5970

EDWINA S HOWARD
NOTARY PUBLIC
STATE OF COLORADO
NOTARY ID 20174004143
MY COMMISSION EXPIRES JANUARY 27, 2025

DECLARED before me at VIEGA LLC in the state of Colorado

this 5th day of October, 2022 (Month) (Year)

(print) Edwina S. Howard

(sign) Edwina S. Howard (A Commissioner for Oaths)

(Signature of Applicant)

For Office Use Only

To the best of my knowledge and belief, the application meets the requirements of the Safety Codes Act and CSA Standard B51, Clause 4.2, and is accepted for registration in Category

Registration Number:




(For the Administrator/Chief Inspector of Alberta) Expiry Date:

Date Registered:

The information you provide is necessary only for the registration of the programs as required by the Alberta Safety Codes Act and Regulations in the Boiler Discipline.

This stamp and signature have been affixed electronically to this registered design as required by Section 20(1) of the Pressure Equipment Safety Regulation, in accordance with the Electronic Transactions Act.

Scope of CRN Registration - Category "C"
VIEGA MegaPress 2pc Ball Valves-Carbon Steel

Logo:	
Design Code:	ASME: B31.1, B31.3, B31.9
Sizes	1/2", 3/4", 1", 1-1/4", 1-1/2", 2"
Design Pressure @Design Temp.	200psi @ (4°F to 250 °F)
Additional Germany locations stated under ISO Certificate 535734	Viega Holding GmbH & Co. KG
Additional USA locations stated under ISO Certificate 13489	Viega LLC

THIS IS PART OF CRN
 0C23019.5ADD1
 Technical Standards and Safety Authority
 Boilers and Pressure Vessels Safety
 Program



This Document has been digitally signed and approved
 The stamp size has been optimized for 11 x 17 documents.

Part Description	Viega Drawing Number	Viega Model Number	Viega Part Number	size
MegaPress Full Port 2p Ball Valve PxP EPDM	1059306 B	4870	28915	1/2"
MegaPress Full Port 2p Ball Valve PxP EPDM	1059340 B	4870	28920	3/4"
MegaPress Full Port 2p Ball Valve PxP EPDM	1059402 C	4870	28925	1"
MegaPress Full Port 2p Ball Valve PxP EPDM	1059418 B	4870	28930	1-1/4"
MegaPress Full Port 2p Ball Valve PxP EPDM	1059437 B	4870	28935	1-1/2"
MegaPress Full Port 2p Ball Valve PxP EPDM	1059455 B	4870	28940	2"
Description	Drawing#	Model	Part #	Size
MegaPress FKM Full Port 2p Ball Valve PxP	1059467 B	5970	28945	1/2"
MegaPress FKM Full Port 2p Ball Valve PxP	1059491 B	5970	28950	3/4"
MegaPress FKM Full Port 2p Ball Valve PxP	1059498 C	5970	28955	1"
MegaPress FKM Full Port 2p Ball Valve PxP	1059503 B	5970	28960	1-1/4"
MegaPress FKM Full Port 2p Ball Valve PxP	1059530 B	5970	28965	1-1/2"
MegaPress FKM Full Port 2p Ball Valve PxP	1059532 B	5970	28970	2"

February 23, 2023

Attention: Emma Smith
AAONE
PO BOX 91072
BURNHAMTHORPE PO
TORONTO, ON M9C 5N5

The design submission, Tracking Number 2023-00844, originally received on February 09, 2023 was surveyed and accepted for registration as follows:

CRN : 0C23019.52 **Accepted on:** February 23, 2023
Reg Type: ADDITION TO ACC. FITTING **Expiry Date:** July 26, 2031
Drawing No. : MegaPress 2pc Ball Valves: 5970 XL
Fitting type: Ball Valves, 2.5", 3" & 4"
Design registered in the name of : VIEGA HOLDING GMBH & CO KG

Description	MAWP	Design Temperature
See scope for rating		

The registration is conditional on your compliance with the following notes:

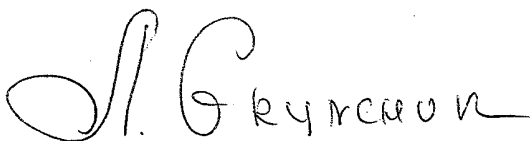
As indicated on AB-41 Statutory Declaration or AB-351 Declaration of Conformity form and submitted documentation, the code of construction are ASME B31.1, ASME B31.3 and ASME B31.9.

- It is our understanding that the fitting(s), included as the scope of this submission, that is(are) subject to the Safety Codes Act shall comply with the requirements of the indicated Standard or Code of Construction on the AB-41 Statutory Declaration or AB-351 Declaration of Conformity as supported by the attached data which identifies the dimensions, materials of construction, press./temp. ratings and the basis for such ratings, and the identification marking of the fittings.
- This registration is valid only for fittings fabricated at the location(s) covered by the QC certificate attached to the accepted AB-41 Statutory Declaration or AB-351 Declaration of Conformity form.
- This registration is valid only until the indicated expiry date and only if the Manufacturer maintains a valid quality management system approved by an acceptable third-party agency, and maintains a valid Certification of Authorization Permit if required by the jurisdiction where manufacturing takes place, until that date.
- Should the approval of the quality management system lapse before the expiry date indicated above, this registration shall become void.

An invoice covering survey and registration fees will be forwarded from our Revenue Accounts.

If you have any question don't hesitate to contact me by phone at (780) 433-0281 ext 3330 or fax (780) 437-7787 or e-mail grynchuk@absa.ca.

Sincerely,



GRYNCHUK, MILLA, P. Eng.



the pressure equipment safety authority

STATUTORY DECLARATION
Registration of Fittings



I, J.P. Fay,

Manager, Regulations

(company title, e.g. vice president, plant manager, chief engineer) (must be in a position of authority)

of Viega Holding GmbH & Co. KG

(name of manufacturer)

located at Viega Platz 1, 57439 Attendorn, Germany with its facilities

(plant address)

do solemnly declare that the fittings listed hereunder, which are subject to the Safety Codes Act (check one)

comply with the requirements of ASME B31.3, B31.1, B31.9 which specifies the dimensions, (title of recognized North American Standard)

materials of construction, pressure/temperature ratings and identification marking of the fittings, or

are not covered by the provisions of a recognized North American standard and are therefore manufactured to comply with _____ as supported by the attached data which identifies the dimensions, materials of construction, pressure/temperature ratings and the basis for such ratings, and the marking of the fittings for identification.

I further declare that the manufacture of these fittings is controlled by a quality control program which has been verified by the following authority, MPA NRW as being suitable for the manufacture of these fittings to the stated standard. The fittings covered by this declaration, for which I seek registration, are Category C

In support of this application, the following information, calculations and/or test data are attached:

VIEGA MegaPress Full Port 2PC_XL Ball Valves Model 5970XL

EDWINA S HOWARD
NOTARY PUBLIC
STATE OF COLORADO
NOTARY ID 20174004143
MY COMMISSION EXPIRES JANUARY 27, 2025

DECLARED before me at VIEGA LLC in the state of Colorado

this 15th day of December, 2022
(Month) (Year)

(print) Edwina S. Howard

(sign) Edwina S. Howard
(A Commissioner for Oaths)

[Signature]
(Signature of Applicant)

For Office Use Only

To the best of my knowledge and belief, the application meets the requirements of the Safety Codes Act and CSA Standard B51, Clause 4.2, and is accepted for registration in Category _____

Registration Number: _____

Date Registered: _____

(For the Administrator/Chief Inspector of Alberta)


Expiry Date: _____

The information you provide is necessary only for the administration of the programs as required by the Alberta Safety Codes Act and Regulations in the Boiler Discipline.



This stamp and signature have been affixed electronically to this registered design as required by Section 20(1) of the Pressure Equipment Safety Regulation, in accordance with the Electronic Transactions Act.

Scope of CRN Registration
VIEGA MegaPress XL 2-PC_Ball Valves - Carbon Steel
Model 5970XL

Logo:	
Design Code:	ASME: B31.1, B31.3, B31.9
Sizes	2½", 3", 4"
Design Pressure @Design Temp.	200psi @ (4°F to 250 °F)
Additional Germany locations stated under ISO Certificate 535734	Viega Holding GmbH & Co. KG
Additional USA locations stated under ISO Certificate 13489	Viega LLC

THIS IS PART OF CRN
0C23019.5ADD3
Technical Standards and Safety Authority
Boilers and Pressure Vessels Safety
Program



This Document has been digitally signed and approved. The stamp size has been optimized for 11 x 17 documents.

Part Description	Viega Drawing Number	Viega Model Number	Viega Part Number	size
MegaPress Full-Port 2-Piece Ball Valve Press x Press (Carbon Steel Body with Carbon Steel Press Ends)	1062852	5970XL	86790	2½"
MegaPress Full-Port 2-Piece Ball Valve Press x Press (Carbon Steel Body with Carbon Steel Press Ends)	1062860	5970XL	86795	3"
MegaPress Full-Port 2-Piece Ball Valve Press x Press (Carbon Steel Body with Carbon Steel Press Ends)	1062868	5970XL	86800	4"

March 26, 2021

Attention: Emma Smith
AAONE
PO BOX 91072
BURNHAMTHORPE PO
TORONTO, ON M9C 5N5

The design submission, tracking number 2021-01382, originally received on March 16, 2021 was surveyed and accepted for registration as follows:

CRN : 0C23076.52 **Accepted on:** March 26, 2021
Reg Type: NEW DESIGN **Expiry Date:** March 04, 2031
Drawing No. : SEE SCOPE
Fitting type: VALVES, MEGAPRESS & MEGAPRESS XL SS304/SS316
Design registered in the name of : VIEGA HOLDING GMBH & CO KG

Description	MAWP	Design Temperature
see scope for rating		

The registration is conditional on your compliance with the following notes:

This is CRN 0C14541.52 replacement. There are no changes to original design.

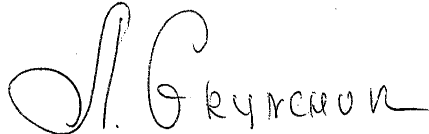
As indicated on AB-41 Statutory Declaration form and submitted documentation, the code of construction are ASME B31.1, ASME B31.3 and ASME B31.9.

- It is our understanding that the fitting(s), included as the scope of this submission, that is(are) subject to the Safety Codes Act shall comply with the requirements of the indicated Standard or Code of Construction on the AB-41 Statutory Declaration as supported by the attached data which identifies the dimensions, materials of construction, press./temp. ratings and the basis for such ratings, and the identification marking of the fittings.*
- This registration is valid only for fittings fabricated at the location(s) covered by the QC certificate attached to the accepted AB-41 Statutory Declaration form.*
- This registration is valid only until the indicated expiry date and only if the Manufacturer maintains a valid quality management system approved by an acceptable third-party agency until that date.*
- Should the approval of the quality management system lapse before the expiry date indicated above, this registration shall become void.*

An invoice covering survey and registration fees will be forwarded from our Revenue Accounts.

If you have any question don't hesitate to contact me by phone at (780) 433-0281 ext 3330 or fax (780) 437-7787 or e-mail grynchuk@absa.ca.

Sincerely,



GRYNCHUK, MILLA, P. Eng.

DOP Cert. No. D00005217



STATUTORY DECLARATION
Registration of Fittings



I, J.P. Fay,
Manager, Regulations
(company title, e.g. vice president, plant manager, chief engineer) (must be in a position of authority)

of Viega Holding GmbH & Co. KG
(name of manufacturer)

located at Viega Platz 1, 57439 Attendorn, Germany with its facilities
(plant address)

do solemnly declare that the fittings listed hereunder, which are subject to the Safety Codes Act (check one)

- comply with the requirements of ASME B31.3, B31.1, B31.9 which specifies the dimensions, (title of recognized North American Standard) materials of construction, pressure/temperature ratings and identification marking of the fittings, or
- are not covered by the provisions of a recognized North American standard and are therefore manufactured to comply with _____ as supported by the attached data which identifies the dimensions, materials of construction, pressure/temperature ratings and the basis for such ratings, and the marking of the fittings for identification.

I further declare that the manufacture of these fittings is controlled by a quality control program which has been verified by the following authority, MPA NRW as being suitable for the manufacture of these fittings to the stated standard. The fittings covered by this declaration, for which I seek registration, are Category C

In support of this application, the following information, calculations and/or test data are attached:

Scope of Registration, VIEGA MegaPress Stainless Steel 304_316

EDWINA S HOWARD
NOTARY PUBLIC
STATE OF COLORADO
NOTARY ID 20174004143
MY COMMISSION EXPIRES JANUARY 27, 2023

DECLARED before me at VIEGA LLC in the _____ state of Colorado

this 9 day of Feb, 2021
(Month) (Year)

(print) Edwina S Howard

(sign) Edwina S Howard
(A Commissioner for Oaths)

Joshua Jay
(Signature of Applicant)

For Office Use Only

To the best of my knowledge and belief, the application meets the requirements of the Safety Codes Act and CSA Standard B51, Clause 4.2, and is accepted for registration in Category _____

Registration Number: _____

Date Registered: _____

(For the Administrator/Chief Inspector of Alberta)
Expiry Date: _____

2021-01382

ABSAs

SAFETY CODES ACT - PROVINCE OF ALBERTA

ACCEPTED: 0C23076.52

See acceptance letter for conditions of registration

Date: 2021-03-26 By: MILLA GRYNCHUK, P. Eng.

The information you provide is necessary only for the administration of the programs as required by the Alberta Safety Codes Act and Regulations in the Boiler Discipline.

This stamp and signature have been affixed electronically to this registered design as required by Section 20(1) of the Pressure Equipment Safety Regulation, in accordance with the Electronic Transactions Act.



THIS IS PART OF CRN
0C23076.5
Technical Standards and Safety Authority
Boilers and Pressure Vessels Safety
Program

**Scope of CRN Registration - Category “C”
MegaPress & MagaPress XL - SS304/SS316**

Product:	MegaPress & MagaPress XL - SS304/SS316			
Design Code:	ASME B31.1, B31.3, B31.9			
Materials:	ASTM A312 SS TP 304/SS TP 316, E235, A53			
Sizes:	1/2", 3/4" 1", 1-1/4", 1-1/2" 2"			
Design Pressure @Design Temp.	200psi @ (4°F- 250 °F)			
O-RING	EPDM,FKM, HNBR			
Additional Germany locations stated under ISO Certificate 535734	Viega Holding GmbH & Co. KG			
Additional USA locations stated under ISO Certificate 13489	Viega LLC			
	Part #	Size		Model#
USA MegaPress 3 piece Ball Valve Steel EPDM	28500	1/2	1023918	48758
USA MegaPress 3 piece Ball Valve Steel EPDM	28501	3/4	1023922	48758
USA MegaPress 3 piece Ball Valve Steel EPDM	28502	1	1023931	48758
USA MegaPress 3 piece Ball Valve Steel EPDM	28503	1 1/4	1023935	48758
USA MegaPress 3 piece Ball Valve Steel EPDM	28504	1 1/2	1023958	48758
USA MegaPress 3 piece Ball Valve Steel EPDM	28505	2	1023966	48758
USA MegaPress 3 piece Ball Valve Steel FKM	86400	1/2	1024850	59758
USA MegaPress 3 piece Ball Valve Steel FKM	86405	3/4	1025336	59758
USA MegaPress 3 piece Ball Valve Steel FKM	86410	1	1025341	59758
USA MegaPress 3 piece Ball Valve Steel FKM	86415	1 1/4	1025343	59758
USA MegaPress 3 piece Ball Valve Steel FKM	86420	1 1/2	1025350	59758
USA MegaPress 3 piece Ball Valve Steel FKM	86425	2	1025358	59758



**Scope of CRN Registration - Category “C”
MegaPress & MagaPress XL - SS304/SS316**

Product:	MegaPress & MagaPress XL - SS304/SS316			
Design Code:	ASME B31.1, B31.3, B31.9			
Materials:	ASTM A312 SS TP 304/SS TP 316, E235, A53			
Sizes:	2- ½", 3" 4"			
Design Pressure @Design Temp.	200psi @ (4°F- 250 °F)			
O-RING	EPDM,FKM, HNBR			
Additional Germany locations stated under ISO Certificate 535734	Viega Holding GmbH & Co. KG			
Additional USA locations stated under ISO Certificate 13489	Viega LLC			
	Part #	Size		Model#
MegaPress 3-piece XL Ball Valve Steel FKM	86680	2- ½"	1024624	5975.8XL
MegaPress 3-piece XL Ball Valve Steel FKM	86685	3	1050239	5975.8XL
MegaPress 3-piece XL Ball Valve Steel FKM	86690	4	1050242	5975.8XL
MegaPress 3-piece XL Ball Valve Stainless Steel FKM (304)	86650	2- ½"	1024708	4178.8XL
MegaPress 3-piece XL Ball Valve Stainless Steel FKM (304)	86655	3	1004084	4178.8XL
MegaPress 3-piece XL Ball Valve Stainless Steel FKM (304)	86660	4	1004088	4178.8XL
MegaPress 3-piece XL Ball Valve Stainless Steel EPDM (316)	86665	2- ½"	1024825	5175.8XL
MegaPress 3-piece XL Ball Valve Stainless Steel EPDM (316)	86670	3	1004239	5175.8XL
MegaPress 3-piece XL Ball Valve Stainless Steel EPDM (316)	86675	4	1004240	5175.8XL

March 14, 2024

Attention: Emma Smith
AAONE
PO BOX 91072
BURNHAMTHORPE PO
TORONTO, ON M9C 5N5

The design submission, Tracking Number 2024-01294, Web Portal Number 2024-S0923, originally received on March 04, 2024 was surveyed and accepted for registration as follows:

CRN : 0C23019.52 **Accepted on:** March 14, 2024
Reg Type: ADDITION TO ACC. FITTING **Expiry Date:** July 26, 2031
Drawing No. : CRN scope
Fitting type: MegaPress check valves
Design registered in the name of : VIEGA GMBH & CO KG

Description	MAWP	Design Temperature
See scope for rating		

The registration is conditional on your compliance with the following notes:

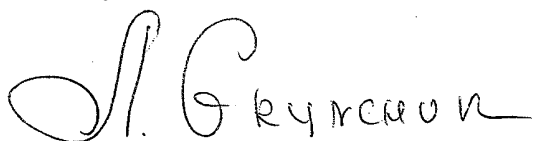
As indicated on AB-41 Statutory Declaration or AB-351 Declaration of Conformity form and submitted documentation, the code of construction are ASME B31.1, ASME B31.3 and ASME B31.9.

- *It is our understanding that the fitting(s), included as the scope of this submission, that is(are) subject to the Safety Codes Act shall comply with the requirements of the indicated Standard or Code of Construction on the AB-41 Statutory Declaration or AB-351 Declaration of Conformity as supported by the attached data which identifies the dimensions, materials of construction, press./temp. ratings and the basis for such ratings, and the identification marking of the fittings.*
- *This registration is valid only for fittings fabricated at the location(s) covered by the QC certificate attached to the accepted AB-41 Statutory Declaration or AB-351 Declaration of Conformity form.*
- *This registration is valid only until the indicated expiry date and only if the Manufacturer maintains a valid quality management system approved by an acceptable third-party agency, and maintains a valid Certification of Authorization Permit if required by the jurisdiction where manufacturing takes place, until that date.*
- *Should the approval of the quality management system lapse before the expiry date indicated above, this registration shall become void.*

An invoice covering survey and registration fees will be forwarded from our Revenue Accounts.

If you have any question don't hesitate to contact me by phone at (780) 433-0281 ext 3330 or fax (780) 437-7787 or e-mail Grynchuk@absa.ca.

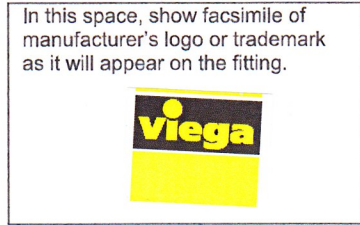
Sincerely,



GRYNCHUK, MILLA, P. Eng.

STATUTORY DECLARATION
Registration of Fittings
Single or Multiple Fitting Designs within one Fitting Category

I, J.P. Fay, Manager, Regulations
(name of applicant) (position title) (must be in a position of authority)
of Viega GmbH & Co. KG.
(name of manufacturer)
located at Viega Platz 1, 57439 Attendorn, Germany with its facilities
(plant address)



do solemnly declare that the fittings listed hereunder, which are subject to the Safety Codes Act (select only one)

- comply with the requirements of ASME B31.1, B31.3, & B31.9 which specifies the dimensions, (title of recognized North American Standard) materials of construction, pressure/temperature ratings and identification marking of the fittings, or
- are not covered by the provisions of a recognized North American standard and are therefore manufactured to comply with _____ as supported by the (title of code of construction or other applicable document) attached data which identifies the dimensions, materials of construction, pressure/temperature ratings and the basis for such ratings, and the identification marking of the fittings.

I further declare that the manufacture of these fittings is controlled by a quality control program which has been verified as described in the below Table as being suitable for the manufacturing of these fittings to the stated standard, regulation, code, guideline or other applicable document. The fittings covered by the declaration for which I seek registration are as provided in the Supplementary Sheet(s) attached.

Quality Program Verification and Manufacturing Sites

A copy of the Quality Certificate from each manufacturing site must be included

Item #	Product Description, Model or Series	Quality Program	Scope of Certification	Expiry Date	Verifying Organization	Location(s) Plant Name and address
1.	MegaPress check valve Model 5974.2	ISO 9001	Products and sales of sanitary and he	2026-12-19	MPA NRW	Zum Langen Acker 7, 57439 Attendorn-En
2.						

In support of this application, the following information, calculations and/or test data are attached:

[Signature]
(Signature of the Declarer)

10/31/2023
(Date)

DECLARED before me at Broomfield in the state _____ of Colorado
(city) (province, territory, or state)

this 31 day of October, 2023
(Month) (Year)

(print) Edwina S. Howard
(a Commissioner of Oaths or Notary Public)

(sign) Edwina S. Howard
(a Commissioner of Oaths or Notary Public)

01/27/2025
(expiry date (mm/dd/yy))

EDWINA S HOWARD
NOTARY PUBLIC
STATE OF COLORADO
NOTARY ID 20174004143
MY COMMISSION EXPIRES JANUARY 27, 2025

Commissioner of Oaths / Notary Public in and for: Colorado
(province, territory, or state)

For ABSA Office Use Only:

NOTES: _____

To the best of my knowledge and belief, the application meets the requirements of the Safety Codes Act and CSA Standard B51, Part 1, Clause 4.2, and is accepted for registration in Category _____.

CRN: _____

Registered Date: _____

Expiry Date: _____

Signature: _____
(Signature of the Administrator/SCO)

The information you provide is necessary only for the administration of the programs as required by the Alberta Safety Codes Act and Regulations in the Pressure Equipment Discipline

2024-01294

ABSA

SAFETY CODES ACT - PROVINCE OF ALBERTA


ACCEPTED: 0C23019.52

See acceptance letter for conditions of registration.

Date: 2024-03-14 By: [Signature]
MILLA GRYNCHUK, P. Eng.
DOP: D00005217

This stamp and signature have been affixed electronically to this registered design as required by Section 20(1) of the Pressure Equipment Safety Regulation, in accordance with the Electronic Transactions Act.

**Scope of CRN Registration - Category "C"
VIEGA MegaPress check valves carbon steel**

Logo:	
Design Code:	ASME: B31.1, B31.3, B31.9
Material:	EN 10305-E235; ASTM 519 Gr. 1015
Sizes	1/2" , 3/4" ,1",1-1/4", 1-1/2", 2"
Design Pressure @Design Temp.	200psi @ (4°F to 250 °F)
O-ring	FKM
Additional Germany locations stated under ISO Certificate 44 100 230669	Viega GmbH & Co. KG
Additional USA locations stated under ISO Certificate 13489	Viega LLC

THIS IS PART OF CRN
0C23019.5ADD4
Technical Standards and Safety Authority
Boilers and Pressure Vessels Safety
Program

Product	Model #	Part #	Drawing #
MegaPress check valve	5974.2	87200	1100472
MegaPress check valve	5974.2	87205	1100482
MegaPress check valve	5974.2	87210	1100496
MegaPress check valve	5974.2	87215	1100505
MegaPress check valve	5974.2	87220	1100512
MegaPress check valve	5974.2	87225	1100521

March 21, 2024

Attention: Emma Smith
AAONE
PO BOX 91072
BURNHAMTHORPE PO
TORONTO, ON M9C 5N5

The design submission, Tracking Number 2024-01297, Web Portal Number 2024-S0924, originally received on March 04, 2024 was surveyed and accepted for registration as follows:

CRN : 0E25081.52 **Accepted on:** March 21, 2024
Reg Type: NEW DESIGN **Expiry Date:** February 28, 2034
Drawing No. : Per Scope of Registration (Strainer Models 5981.1)
Fitting type: Wye Strainers (Models 5981.1)
Design registered in the name of : VIEGA GMBH & CO KG

The registration is conditional on your compliance with the following notes:

- As indicated on AB-41 Statutory Declaration form and submitted documentation, the code of construction are ASME B31.1, ASME B31.3 and ASME B31.9.
- It is our understanding that the fitting(s), included as the scope of this submission, that is(are) subject to the Safety Codes Act shall comply with the requirements of the indicated Standard or Code of Construction on the AB-41 Statutory Declaration as supported by the attached data which identifies the dimensions, materials of construction, press./temp. ratings and the basis for such ratings, and the identification marking of the fittings.
- This registration is valid only for fittings fabricated at the location(s) covered by the QC certificate attached to the accepted AB-41 Statutory Declaration form.
- This registration is valid only until the indicated expiry date and only if the Manufacturer maintains a valid quality management system approved by an acceptable third-party agency, and maintains a valid Certification of Authorization Permit if required by the jurisdiction where manufacturing takes place, until that date.
- Should the approval of the quality management system lapse before the expiry date indicated above, this registration shall become void.

An invoice covering survey and registration fees will be forwarded from our Revenue Accounts.

If you have any question don't hesitate to contact me by phone at (780) 433-0281 ext 3356 or fax (780) 437-7787 or e-mail Habteyes@absa.ca.

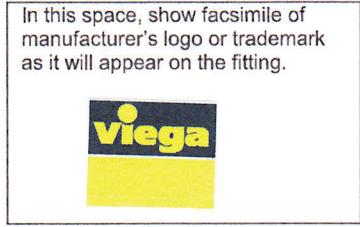
Sincerely,



HABTEYES, KASSA, P. Eng.
DOP Cert. No. D00009639

STATUTORY DECLARATION
Registration of Fittings
Single or Multiple Fitting Designs within one Fitting Category

I, J.P. Fay, Manager, Regulations
(name of applicant) (position title) (must be in a position of authority)
of Viega GmbH & Co. KG.
(name of manufacturer)
located at Viega Platz 1, 57439 Attendorn, Germany with its facilities
(plant address)



do solemnly declare that the fittings listed hereunder, which are subject to the Safety Codes Act (select only one)

- comply with the requirements of ASME B31.1, B31.3 & B31.9 which specifies the dimensions, (title of recognized North American Standard) materials of construction, pressure/temperature ratings and identification marking of the fittings, or
- are not covered by the provisions of a recognized North American standard and are therefore manufactured to comply with _____ as supported by the (title of code of construction or other applicable document) attached data which identifies the dimensions, materials of construction, pressure/temperature ratings and the basis for such ratings, and the identification marking of the fittings.

I further declare that the manufacture of these fittings is controlled by a quality control program which has been verified as described in the below Table as being suitable for the manufacturing of these fittings to the stated standard, regulation, code, guideline or other applicable document. The fittings covered by the declaration for which I seek registration are as provided in the Supplementary Sheet(s) attached.

Quality Program Verification and Manufacturing Sites

A copy of the Quality Certificate from each manufacturing site must be included

Item #	Product Description, Model or Series	Quality Program	Scope of Certification	Expiry Date	Verifying Organization	Location(s) Plant Name and address
1.	MegaPress Wye Strainer, Model 5981.1	ISO 9001	Production and sales of sanitary and he	2026-12-19	MPA NRW	Zum Langen Acker 7, 57439 Attendorn-En
2.						

In support of this application, the following information, calculations and/or test data are attached:

[Signature]
(Signature of the Declarer)

10/31/2023
(Date)

DECLARED before me at Broomfield in the state _____ of Colorado
(city) (province, territory, or state)

this 31 day of October, 2023
(Month) (Year)

(print) Edwina S Howard
(a Commissioner of Oaths or Notary Public)

(sign) [Signature]
(a Commissioner of Oaths or Notary Public)

01/27/2025
(expiry date (mm/dd/yy))

EDWINA S HOWARD
NOTARY PUBLIC
STATE OF COLORADO
NOTARY ID 20174004143
MY COMMISSION EXPIRES JANUARY 27, 2025

Commissioner of Oaths / Notary Public in and for: Colorado
(province, territory, or state)

For ABSA Office Use Only:

NOTES: _____

To the best of my knowledge and belief, the application meets the requirements of the Safety Codes Act and CSA Standard B51, Part 1, Clause 4.2, and is accepted for registration in Category _____.

CRN: _____

Registered Date: _____

Expiry Date: Feb 28, 2034

Signature: _____
(Signature of the Administrator/SCO)

The information you provide is necessary only for the administration of the programs as required by the Alberta Safety Codes Act and Regulations in the Pressure Equipment Discipline

2024-01297

ABSA

SAFETY CODES ACT - PROVINCE OF ALBERTA


ACCEPTED: 0E25081.52

See acceptance letter for conditions of registration.

Date: 2024-03-21 By: [Signature]
KASSA HABTEYES, P. Eng.
DOP: D0009639

This stamp and signature have been affixed electronically to this registered design as required by Section 20(1) of the Pressure Equipment Safety Regulation, in accordance with the Electronic Transactions Act.

Scope of Registration - Category "E"
VIEGA MegaPress strainers carbon steel

Logo:	
Design Code:	ASME: B31.1, B31.3, B31.9
Material:	SA351 CF8M, EN 10305-E235; ASTM 519 Gr. 1015
Sizes	½", ¾", 1", 1-¼", 1-½", 2"
Design Pressure @Design Temp.	200psi @ (4°F to 250 °F)
O-ring	FKM
Additional Germany locations stated under ISO Certificate 44 100 230669	Viega GmbH & Co. KG
Additional USA locations stated under ISO Certificate 13489	Viega LLC

Product	Model #	Part #	Drawing #
MegaPress wye strainer	5981.1	87110	1097499
MegaPress wye strainer	5981.1	87115	1097501
MegaPress wye strainer	5981.1	87120	1097502
MegaPress wye strainer	5981.1	87125	1097503
MegaPress wye strainer	5981.1	87130	1097504
MegaPress wye strainer	5981.1	87135	1097506

Tracking #: 2024-01297



This stamp and signature have been affixed electronically to this registered design as required by Section 20(1) of the Pressure Equipment Safety Regulation, in accordance with the Electronic Transactions Act.

Certificate

Management system as per
DIN EN ISO 9001:2015



The Certification Body TÜV NORD CERT GmbH hereby confirms as a result of the audit, assessment and certification decision according to ISO/IEC 17021-1:2015, that the organization

Viega GmbH & Co. KG
Viega Platz 1
57439 Attendorn
Germany

with the locations according to the annex

operates a management system in accordance with the requirements of DIN EN ISO 9001:2015 and will be assessed for conformity within the 3 year term of validity of the certificate.

Scope

**Development, production and sales of
sanitary and heating systems**

Certificate Registration No. 44 100 230669
Audit Report No. 3534 6295

Valid from 2023-12-20
Valid until 2026-12-19

Essen, 2023-11-30

Certification Body at TÜV NORD CERT GmbH



Visit our database to verify the validity of this certificate.

TÜV NORD CERT GmbH
Am TÜV 1, 45307 Essen
www.tuev-nord-cert.com



Deutsche
Akkreditierungsstelle
D-ZM-12007-01-00

Annex

to Certificate Registration No. 44 100 230669
DIN EN ISO 9001:2015

Viega GmbH & Co. KG
Viega Platz 1
57439 Attendorn
Germany

Certificate Registration No.	Location	Scope
44 100 230669-001	Viega GmbH & Co. KG Zum langen Acker 7 57439 Attendorn Germany	Production and sales of sanitary and heating systems
44 100 230669-002	Viega GmbH & Co. KG Bielefelder Straße 94 57368 Lennestadt-Elspe Germany	Development and production of sanitary and heating systems
44 100 230669-003	Viega GmbH & Co. KG Viegastraße 1 99518 Großheringen Germany	Production of sanitary and heating systems
44 100 230669-004	Viega GmbH & Co. KG Bernrieder Straße 12 94559 Niederwinkling Germany	Production and sales of sanitary and heating systems

End of the List

Essen, 2023-11-30



Certification Body at TÜV NORD CERT GmbH

Page 1 of 1

TÜV NORD CERT GmbH
Am TÜV 1, 45307 Essen
www.tuev-nord-cert.com





This is to certify that the Quality Management System of:

Viega LLC

585 Interlocken Blvd.
Broomfield CO 80021
United States of America

This certificate is part of a multi site registration. Refer to certificate 13489 for additional info. The validity of this certificate depends on the validity of the main certificate.

applicable to:

Corporate Headquarters, Management Oversight and Support Functions

has been assessed and approved by
National Quality Assurance, U.S.A., against the provisions of:

ISO 9001:2015

For and on behalf of NQA, USA

Certificate Number: 13489/4
EAC Code: 18, 14
Certified Since: September 27, 2010
Valid Until: September 19, 2025
Reissued: September 20, 2022
Cycle Issued: September 20, 2022





This is to certify that the Quality Management System of:

Viega LLC

1490 Dennison Circle
Carlisle PA 17013
United States of America

This certificate is part of a multi site registration. Refer to certificate 13489 for additional info. The validity of this certificate depends on the validity of the main certificate.

applicable to:

Distribution of Plumbing and Heating Systems

has been assessed and approved by
National Quality Assurance, U.S.A., against the provisions of:

ISO 9001:2015

For and on behalf of NQA, USA

Certificate Number: 13489/3
EAC Code: 29, 18
Certified Since: September 27, 2011
Valid Until: September 19, 2025
Reissued: September 20, 2022
Cycle Issued: September 20, 2022





This is to certify that the Quality Management System of:

Viega LLC

12040 Moya Blvd
Reno NV 89506-2632
United States of America

This certificate is part of a multi site registration. Refer to certificate 13489 for additional info. The validity of this certificate depends on the validity of the main certificate.

applicable to:

Distribution of Plumbing and Heating Systems

has been assessed and approved by
National Quality Assurance, U.S.A., against the provisions of:

ISO 9001:2015

For and on behalf of NQA, USA

Certificate Number: 13489/1
EAC Code: 18
Certified Since: September 27, 2010
Valid Until: September 19, 2025
Reissued: September 20, 2022
Cycle Issued: September 20, 2022





This is to certify that the Quality Management System of:

Viega, LLC

2211 Viega Avenue
McPherson KS 67460
United States of America

(Central function listed above. See appendix for additional locations)

applicable to:

Design, Develop, Manufacture, and Distribution of Plumbing and Heating Systems

has been assessed and approved by
National Quality Assurance, U.S.A., against the provisions of:

ISO 9001:2015

For and on behalf of NQA, USA

Certificate Number: 13489
EAC Code: 18
Certified Since: September 27, 2010
Valid Until: September 19, 2025
Reissued: September 20, 2022
Cycle Issued: September 20, 2022



Certificate of Registration



Appendix to Certificate Number: 13489

Includes Facilities Located at:

Viega, LLC
Certificate Number 13489
2211 Viega Avenue
McPherson KS 67460
United States of America

Quality Management, Quality Assurance, Manufacturing (Plastics Injection molding and Extrusion), Distribution, Research & Development, Production planning, Human Resources, Supply Chain Operations & ViegaFIT & Purchasing, Control of Externally Provided Processes, Product and Services, Control of Nonconforming Outputs, Release of Products and Services.

Viega, LLC
Certificate Number 13489
2210 Viega Avenue
McPherson KS 67460
United States of America

Manufacturing- Steel and Copper Fittings

Viega, LLC
Certificate Number 13489
2208 Viega Avenue
McPherson KS 67460
United States of America

Manufacturing- Copper Fittings

Viega LLC
Certificate Number 13489/1
12040 Moya Blvd
Reno NV 89506-2632
United States of America

Distribution of Plumbing and Heating Systems

Certified Since: September 27, 2010

Valid Until: September 19, 2025

Reissued: September 20, 2022

Cycle Issued: September 20, 2022

Certificate of Registration



global assurance

Appendix to Certificate Number: 13489

Includes Facilities Located at:

Viega LLC

Certificate Number 13489/3
1490 Dennison Circle
Carlisle PA 17013
United States of America

Distribution of Plumbing and Heating Systems

Viega LLC

Certificate Number 13489/4
585 Interlocken Blvd.
Broomfield CO 80021
United States of America

Corporate Headquarters, Management Oversight and Support Functions



Certified Since: September 27, 2010

Valid Until: September 19, 2025

Reissued: September 20, 2022

Cycle Issued: September 20, 2022