



Inspection and Technical Services
Municipal Relations
508-401 York Ave
Winnipeg, Manitoba Canada R3C 0P8
T 204-945-3373 F 204-948-2089
www.firecomm.gov.mb.ca/itsm_main

9/14/2021

VIEGA Holdings GmbH & Co
Viega Platz 1
Attendorn 57439
Germany

Dear Alicia Czerniawski

Re: Reciprocal CRN Registration in Manitoba

Your application indicates that a CRN has been received in another Canadian Jurisdiction, and therefore your CRN has been registered in Manitoba as follows:

File Number: 74-R1364
CRN: 0C23019.54
Scope: MegaPress G Ball Valves
Manufacturer: VIEGA Holdings GmbH & Co
Expiry Date: 7/26/2031

Please find attached invoice for registration.


As indicated by the Regulatory Reconciliation and Cooperation Table and the Reconciliation Agreement for the Canadian Registration Number (CRN) for Pressure Equipment, a CRN issued in any Canadian Jurisdiction will be accepted for use in Manitoba.

In accordance with Steam and Pressure Plants Regulation and CSA B51, it is the manufacturer's responsibility to file a Manufacturers Data Report, including partial data reports with our office, Prior to shipping pressure equipment to Manitoba.

Please contact qasupport@gov.mb.ca for any questions or concerns.

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**Scope of CRN Registration - Category "C"
MegaPress G Ball Valves**

Logo:	
Design Code:	ASME: B31.1, B31.3, B31.9
Sizes	1/2", 3/4", 1", 1 1/4", 1 1/2", 2"
Design Pressure @Design Temp.	200psi @ (4°F to 250 °F)
Additional Germany locations stated under ISO Certificate 535734	Viega Holding GmbH & Co. KG
Additional USA locations stated under ISO Certificate 13489	Viega LLC

THIS IS PART OF CRN
OC23019.5
Technical Standards and Safety Authority
Boilers and Pressure Vessels Safety
Program

Part Description	Viega Drawing Number	Viega Model Number	Viega Part Number
MegaPressG 3pc Ball Valve, PxP	1045799	6675	30600
MegaPressG 3pc Ball Valve, PxP	1045801	6675	30605
MegaPressG 3pc Ball Valve, PxP	1044682	6675	30610
MegaPressG 3pc Ball Valve, PxP	1045629	6675	30615
MegaPressG 3pc Ball Valve, PxP	1045359	6675	30620
MegaPressG 3pc Ball Valve, PxP	1045458	6675	30625
MegaPressG 3pc Ball Valve, PxFPT	1045908	6675.1	30630
MegaPressG 3pc Ball Valve, PxFPT	1045921	6675.1	30635
MegaPressG 3pc Ball Valve, PxFPT	1045928	6675.1	30640
MegaPressG 3pc Ball Valve, PxFPT	1045938	6675.1	30645
MegaPressG 3pc Ball Valve, PxFPT	1045958	6675.1	30650
MegaPressG 3pc Ball Valve, PxFPT	1045968	6675.1	30655
MegaPressG 3pc Ball Valve, PxMPT	1045995	6675.2	30660
MegaPressG 3pc Ball Valve, PxMPT	1046125	6675.2	30665
MegaPressG 3pc Ball Valve, PxMPT	1046146	6675.2	30670
MegaPressG 3pc Ball Valve, PxMPT	1046164	6675.2	30675
MegaPressG 3pc Ball Valve, PxMPT	1046178	6675.2	30680
MegaPressG 3pc Ball Valve, PxMPT	1046185	6675.2	30685
MegaPressG 3pc Ball Valve, PxP w/ Union	1046825	6675.3	30690
MegaPressG 3pc Ball Valve, PxP w/ Union	1046852	6675.3	30695
MegaPressG 3pc Ball Valve, PxP w/ Union	1046870	6675.3	30700
MegaPressG 3pc Ball Valve, PxP w/ Union	1046882	6675.3	30705
MegaPressG 3pc Ball Valve, PxP w/ Union	1046941	6675.3	30710
MegaPressG 3pc Ball Valve, PxP w/ Union	1046908	6675.3	30715

January 3, 2023

AA One
Box 91072 Burnamthorpe Rd
Toronto, ON M9C 5N5

Dear Emma Smith,

Re: Reciprocal CRN Registration in Manitoba

As indicated by the Regulatory Reconciliation and Cooperation Table and the Reconciliation Agreement for the Canadian Registration Number (CRN) for Pressure Equipment, the design reviews conducted and accepted by the Canadian province or territory, or their delegated safety authority, will be mutually recognized in the Province of Manitoba. If a registration is conditionally based on compliance with the notes set by the original issuing Jurisdiction, such compliance shall be applied the same to this Province.

Your submission has been registered, as follows:

File Number: 74-R2846
CRN: 0C23019.54
Scope: VIEGA MegaPress G Ball Valves XL Model: 6675 XL - See Scope of CRN
Registration
Manufacturer: Viega Holdings GmbH & Co.KG
Expiry Date: 26 July 2031

Along with this letter is the invoice for registration.


In addition, every vessel shall be stamp of the registration number and as required by CSA Code B51, a Manufacturer's Data Report (MDR) must be forwarded to this office immediately at the time a unit is shipped to Manitoba. Send your MDR to gasupport@gov.mb.ca. In your subject line, indicate "*Manufacturer's Data Report-CRN No.*" A fee shall be billed to the Manufacturer to process data reports in accordance with the Steam and Pressure Plants Regulation section 17.1.

Please contact gasupport@gov.mb.ca for any questions or concerns.

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Scope of CRN Registration - Category "C"
VIEGA MegaPress G Ball Valves XL model: 6675 XL

Logo:			
Design Code:	ASME: B31.1, B31.3, B31.9		
Material:	ASTM A519		
Sizes	2½", 3", 4"		
Design Pressure @Design Temp.	200psi @ (4°F to 250 °F)		
Additional Germany locations stated under ISO Certificate 535734	Viega Holding GmbH & Co. KG		
Additional USA locations stated under ISO Certificate 13489	Viega LLC		
Part Description	Viega Drawing Number	Viega Model Number	Viega Part Number
MegaPressG XL Ball Valve, PxP - 2.5" with HNBR Seal	1069612	6675 XL	86840
MegaPressG XL Ball Valve, PxP - 3" with HNBR Seal	1069585	6675 XL	86845
MegaPressG XL Ball Valve, PxP -4" with HNBR Seal	1069255	6675 XL	86850

THIS IS PART OF CRN
0C23019.5ADD2
 Technical Standards and Safety Authority
 Boilers and Pressure Vessels Safety
 Program

January 3, 2023

AA One
Box 91072 Burnamthorpe Rd
Toronto, ON M9C 5N5

Dear Emma Smith,

Re: Reciprocal CRN Registration in Manitoba

As indicated by the Regulatory Reconciliation and Cooperation Table and the Reconciliation Agreement for the Canadian Registration Number (CRN) for Pressure Equipment, the design reviews conducted and accepted by the Canadian province or territory, or their delegated safety authority, will be mutually recognized in the Province of Manitoba. If a registration is conditionally based on compliance with the notes set by the original issuing Jurisdiction, such compliance shall be applied the same to this Province.

Your submission has been registered, as follows:

File Number: 74-R2842
CRN: 0C23019.54
Scope: CRN Scope
Manufacturer: Viega Holding GmbH & Co. KG
Expiry Date: 26 July 2031

Along with this letter is the invoice for registration.

In addition, every vessel shall be stamp of the registration number and as required by CSA Code B51, a Manufacturer's Data Report (MDR) must be forwarded to this office immediately at the time a unit is shipped to Manitoba. Send your MDR to gasupport@gov.mb.ca. In your subject line, indicate "*Manufacturer's Data Report-CRN No.*" A fee shall be billed to the Manufacturer to process data reports in accordance with the Steam and Pressure Plants Regulation section 17.1.


Please contact gasupport@gov.mb.ca for any questions or concerns.

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VIEGA MegaPress 2pc Ball Valves-Carbon Steel

Scope of CRN Registration - Category "C"
VIEGA MegaPress 2pc Ball Valves-Carbon Steel

Logo:	
Design Code:	ASME: B31.1, B31.3, B31.9
Sizes	1/2" , 3/4", 1", 1-1/4", 1-1/2", 2"
Design Pressure @Design Temp.	200psi @ (4°F to 250 °F)
Additional Germany locations stated under ISO Certificate 535734	Viega Holding GmbH & Co. KG
Additional USA locations stated under ISO Certificate 13489	Viega LLC

THIS IS PART OF CRN
 0C23019.5ADD1
 Technical Standards and Safety Authority
 Boilers and Pressure Vessels Safety
 Program

Part Description	Viega Drawing Number	Viega Model Number	Viega Part Number	size
MegaPress Full Port 2p Ball Valve PxP EPDM	1059306 B	4870	28915	1/2"
MegaPress Full Port 2p Ball Valve PxP EPDM	1059340 B	4870	28920	3/4"
MegaPress Full Port 2p Ball Valve PxP EPDM	1059402 C	4870	28925	1"
MegaPress Full Port 2p Ball Valve PxP EPDM	1059418 B	4870	28930	1-1/4"
MegaPress Full Port 2p Ball Valve PxP EPDM	1059437 B	4870	28935	1-1/2"
MegaPress Full Port 2p Ball Valve PxP EPDM	1059455 B	4870	28940	2"
Description	Drawing#	Model	Part #	Size
MegaPress FKM Full Port 2p Ball Valve PxP	1059467 B	5970	28945	1/2"
MegaPress FKM Full Port 2p Ball Valve PxP	1059491 B	5970	28950	3/4"
MegaPress FKM Full Port 2p Ball Valve PxP	1059498 C	5970	28955	1"
MegaPress FKM Full Port 2p Ball Valve PxP	1059503 B	5970	28960	1-1/4"
MegaPress FKM Full Port 2p Ball Valve PxP	1059530 B	5970	28965	1-1/2"
MegaPress FKM Full Port 2p Ball Valve PxP	1059532 B	5970	28970	2"

March 10, 2023

AAOne
P.O. Box 91072 Burnhamthorpe Rd.
Toronto, ON, M9C 5N5

Dear Emma Smith,

Re: Reciprocal CRN Registration in Manitoba

As indicated by the Regulatory Reconciliation and Cooperation Table and the Reconciliation Agreement for the Canadian Registration Number (CRN) for Pressure Equipment, the design reviews conducted and accepted by the Canadian province or territory, or their delegated safety authority, will be mutually recognized in the Province of Manitoba. If a registration is conditionally based on compliance with the notes set by the original issuing Jurisdiction, such compliance shall be applied the same to this Province.

Your submission has been registered, as follows:

File Number: 74-R2989
CRN: 0C23019.54
Scope: CRN scope "Part of CRN"
Manufacturer: Viega Holding GmbH & Co. KG
Expiry Date: 26 July 2031

Along with this letter is the invoice for registration.


In addition, every vessel shall be stamped with the registration number and as required by CSA Code B51, a Manufacturer's Data Report (MDR) must be forwarded to this office immediately at the time a unit is shipped to Manitoba. Send your MDR to gasupport@gov.mb.ca. In your subject line, indicate "*Manufacturer's Data Report-CRN No.*" A fee shall be billed to the Manufacturer to process data reports in accordance with the Steam and Pressure Plants Regulation section 17.1.

Please contact gasupport@gov.mb.ca for any questions or concerns.

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Scope of CRN Registration
VIEGA MegaPress XL 2-PC _Ball Valves - Carbon Steel
Model 5970XL

Logo:	
Design Code:	ASME: B31.1, B31.3, B31.9
Sizes	2½", 3", 4"
Design Pressure @Design Temp.	200psi @ (4°F to 250 °F)
Additional Germany locations stated under ISO Certificate 535734	Viega Holding GmbH & Co. KG
Additional USA locations stated under ISO Certificate 13489	Viega LLC

THIS IS PART OF CRN
0C23019.5ADD3
Technical Standards and Safety Authority
Boilers and Pressure Vessels Safety
Program



This Document has been digitally signed and approved. The stamp size has been optimized for 11 x 17 documents.

Part Description	Viega Drawing Number	Viega Model Number	Viega Part Number	size
MegaPress Full-Port 2-Piece Ball Valve Press x Press (Carbon Steel Body with Carbon Steel Press Ends)	1062852	5970XL	86790	2½"
MegaPress Full-Port 2-Piece Ball Valve Press x Press (Carbon Steel Body with Carbon Steel Press Ends)	1062860	5970XL	86795	3"
MegaPress Full-Port 2-Piece Ball Valve Press x Press (Carbon Steel Body with Carbon Steel Press Ends)	1062868	5970XL	86800	4"



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3/19/2021

VIEGA Holdings GmbH & Co
Viega Platz 1
Attendorn 57439
Germany

Dear Alicia Czerniawski

Re: Reciprocal CRN Registration in Manitoba

Your application indicates that a CRN has been received in another Canadian Jurisdiction, and therefore your CRN has been registered in Manitoba as follows:

File Number: 74-R1370
CRN: 0C23076.54
Scope: Category "C" MegaPress & MegaPress XL – SS304/SS316
Manufacturer: VIEGA Holdings GmbH & Co
Expiry Date: 3/03/2031

Please find attached invoice for registration.

As indicated by the Regulatory Reconciliation and Cooperation Table and the Reconciliation Agreement for the Canadian Registration Number (CRN) for Pressure Equipment, a CRN issued in any Canadian Jurisdiction will be accepted for use in Manitoba.

In accordance with Steam and Pressure Plants Regulation and CSA B51, it is the manufacturer's responsibility to file a Manufacturers Data Report, including partial data reports with our office, Prior to shipping pressure equipment to Manitoba.

Please contact qasupport@gov.mb.ca for any questions or concerns.

Inspection and Technical Services
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THIS IS PART OF CRN
0C23076.5
 Technical Standards and Safety Authority
 Boilers and Pressure Vessels Safety
 Program

Scope of CRN Registration - Category “C”
MegaPress & MagaPress XL - SS304/SS316

Product:	MegaPress & MagaPress XL - SS304/SS316			
Design Code:	ASME B31.1, B31.3, B31.9			
Materials:	ASTM A312 SS TP 304/SS TP 316 , E235, A53			
Sizes:	1/2", 3/4" 1", 1-1/4", 1-1/2" 2"			
Design Pressure @Design Temp.	200psi @ (4°F- 250 °F)			
O-RING	EPDM,FKM, HNBR			
Additional Germany locations stated under ISO Certificate 535734	Viega Holding GmbH & Co. KG			
Additional USA locations stated under ISO Certificate 13489	Viega LLC			
	Part #	Size		Model#
USA MegaPress 3 piece Ball Valve Steel EPDM	28500	1/2	1023918	48758
USA MegaPress 3 piece Ball Valve Steel EPDM	28501	3/4	1023922	48758
USA MegaPress 3 piece Ball Valve Steel EPDM	28502	1	1023931	48758
USA MegaPress 3 piece Ball Valve Steel EPDM	28503	1 1/4	1023935	48758
USA MegaPress 3 piece Ball Valve Steel EPDM	28504	1 1/2	1023958	48758
USA MegaPress 3 piece Ball Valve Steel EPDM	28505	2	1023966	48758
USA MegaPress 3 piece Ball Valve Steel FKM	86400	1/2	1024850	59758
USA MegaPress 3 piece Ball Valve Steel FKM	86405	3/4	1025336	59758
USA MegaPress 3 piece Ball Valve Steel FKM	86410	1	1025341	59758
USA MegaPress 3 piece Ball Valve Steel FKM	86415	1 1/4	1025343	59758
USA MegaPress 3 piece Ball Valve Steel FKM	86420	1 1/2	1025350	59758
USA MegaPress 3 piece Ball Valve Steel FKM	86425	2	1025358	59758



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3/19/2021

VIEGA Holdings GmbH & Co
Viega Platz 1
Attendorn 57439
Germany

Dear Alicia Czerniawski

Re: Reciprocal CRN Registration in Manitoba

Your application indicates that a CRN has been received in another Canadian Jurisdiction, and therefore your CRN has been registered in Manitoba as follows:

File Number: 74-R1370
CRN: 0C23076.54
Scope: Category "C" MegaPress & MegaPress XL – SS304/SS316
Manufacturer: VIEGA Holdings GmbH & Co
Expiry Date: 3/03/2031

Please find attached invoice for registration.

As indicated by the Regulatory Reconciliation and Cooperation Table and the Reconciliation Agreement for the Canadian Registration Number (CRN) for Pressure Equipment, a CRN issued in any Canadian Jurisdiction will be accepted for use in Manitoba.

In accordance with Steam and Pressure Plants Regulation and CSA B51, it is the manufacturer's responsibility to file a Manufacturers Data Report, including partial data reports with our office, Prior to shipping pressure equipment to Manitoba.

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Scope of CRN Registration - Category "C"
MegaPress & MagaPress XL - SS304/SS316

Product:	MegaPress & MagaPress XL - SS304/SS316			
Design Code:	ASME B31.1, B31.3, B31.9			
Materials:	ASTM A312 SS TP 304/SS TP 316, E235, A53			
Sizes:	2- ½", 3" 4"			
Design Pressure @Design Temp.	200psi @ (4°F- 250 °F)			
O-RING	EPDM,FKM, HNBR			
Additional Germany locations stated under ISO Certificate 535734	Viega Holding GmbH & Co. KG			
Additional USA locations stated under ISO Certificate 13489	Viega LLC			
	Part #	Size		Model#
MegaPress 3-piece XL Ball Valve Steel FKM	86680	2- ½"	1024624	5975.8XL
MegaPress 3-piece XL Ball Valve Steel FKM	86685	3	1050239	5975.8XL
MegaPress 3-piece XL Ball Valve Steel FKM	86690	4	1050242	5975.8XL
MegaPress 3-piece XL Ball Valve Stainless Steel FKM (304)	86650	2- ½"	1024708	4178.8XL
MegaPress 3-piece XL Ball Valve Stainless Steel FKM (304)	86655	3	1004084	4178.8XL
MegaPress 3-piece XL Ball Valve Stainless Steel FKM (304)	86660	4	1004088	4178.8XL
MegaPress 3-piece XL Ball Valve Stainless Steel EPDM (316)	86665	2- ½"	1024825	5175.8XL
MegaPress 3-piece XL Ball Valve Stainless Steel EPDM (316)	86670	3	1004239	5175.8XL
MegaPress 3-piece XL Ball Valve Stainless Steel EPDM (316)	86675	4	1004240	5175.8XL



April 13, 2024

AAOne
PO Box 91072 Burnhamthorpe Rd.
Toronto, ON M9C 5N5

Dear Emma Smith,

Re: Reciprocal CRN Registration in Manitoba

As indicated by the Regulatory Reconciliation and Cooperation Table and the Reconciliation Agreement for the Canadian Registration Number (CRN) for Pressure Equipment, the design reviews conducted and accepted by the Canadian province or territory, or their delegated safety authority, will be mutually recognized in the Province of Manitoba. If a registration is conditionally based on compliance with the notes set by the original issuing Jurisdiction, such compliance shall be applied the same to this Province.

Your submission has been registered, as follows:

File Number: 74-R3958
CRN: 0C23019.54
Scope: CRN scope " Part of CRN"
Manufacturer: VIEGA GMBH & CO KG
Expiry Date: 26 July 2031


Along with this letter is the invoice for registration.

In addition, every Pressure Vessel, Boiler, and Heat Exchanger shall be stamped with the registration number and as required by CSA Code B51, a Manufacturer's Data Report (MDR) must be forwarded to this office immediately at the time a unit is shipped to Manitoba. Send your MDR to gasupport@gov.mb.ca. In your subject line, indicate "*Manufacturer's Data Report-CRN No.*" A fee shall be billed to the Manufacturer to process data reports in accordance with the Steam and Pressure Plants Regulation section 17.1.

Please contact gasupport@gov.mb.ca for any questions or concerns.

Inspection and Technical Services
Labour and Immigration
508 – 401 York Avenue, Winnipeg, MB R3C 0P8
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**Scope of CRN Registration - Category "C"
VIEGA MegaPress check valves carbon steel**

Logo:	
Design Code:	ASME: B31.1, B31.3, B31.9
Material:	EN 10305-E235; ASTM 519 Gr. 1015
Sizes	½" , ¾" ,1",1-¼", 1-½", 2"
Design Pressure @Design Temp.	200psi @ (4°F to 250 °F)
O-ring	FKM
Additional Germany locations stated under ISO Certificate 44 100 230669	Viega GmbH & Co. KG
Additional USA locations stated under ISO Certificate 13489	Viega LLC

THIS IS PART OF CRN
0C23019.5ADD4
Technical Standards and Safety Authority
Boilers and Pressure Vessels Safety
Program

Product	Model #	Part #	Drawing #
MegaPress check valve	5974.2	87200	1100472
MegaPress check valve	5974.2	87205	1100482
MegaPress check valve	5974.2	87210	1100496
MegaPress check valve	5974.2	87215	1100505
MegaPress check valve	5974.2	87220	1100512
MegaPress check valve	5974.2	87225	1100521



April 13, 2024

AAOne
PO Box 91072 Burnhamthorpe Rd.
Toronto, ON M9C 5N5

Dear Emma Smith,

Re: Reciprocal CRN Registration in Manitoba

As indicated by the Regulatory Reconciliation and Cooperation Table and the Reconciliation Agreement for the Canadian Registration Number (CRN) for Pressure Equipment, the design reviews conducted and accepted by the Canadian province or territory, or their delegated safety authority, will be mutually recognized in the Province of Manitoba. If a registration is conditionally based on compliance with the notes set by the original issuing Jurisdiction, such compliance shall be applied the same to this Province.

Your submission has been registered, as follows:

File Number: 74-R3957
CRN: 0E25081.54
Scope: Scope of Registration- Category E
Manufacturer: VIEGA GMBH & CO KG
Expiry Date: 28 February 2034


Along with this letter is the invoice for registration.

In addition, every Pressure Vessel, Boiler, and Heat Exchanger shall be stamped with the registration number and as required by CSA Code B51, a Manufacturer's Data Report (MDR) must be forwarded to this office immediately at the time a unit is shipped to Manitoba. Send your MDR to gasupport@gov.mb.ca. In your subject line, indicate "*Manufacturer's Data Report-CRN No.*" A fee shall be billed to the Manufacturer to process data reports in accordance with the Steam and Pressure Plants Regulation section 17.1.

Please contact gasupport@gov.mb.ca for any questions or concerns.

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Scope of Registration - Category "E"
VIEGA MegaPress strainers carbon steel

Logo:	
Design Code:	ASME: B31.1, B31.3, B31.9
Material:	SA351 CF8M, EN 10305-E235; ASTM 519 Gr. 1015
Sizes	1/2" , 3/4" , 1" , 1-1/4" , 1-1/2" , 2"
Design Pressure @Design Temp.	200psi @ (4°F to 250 °F)
O-ring	FKM
Additional Germany locations stated under ISO Certificate 535734	Viega Holding GmbH & Co. KG
Additional USA locations stated under ISO Certificate 13489	Viega LLC

THIS IS PART OF CRN
0E25081.5
 Technical Standards and Safety Authority
 Boilers and Pressure Vessels Safety
 Program

Product	Model #	Part #	Drawing #
MegaPress wye strainer	5981.1	87110	1097499
MegaPress wye strainer	5981.1	87115	1097501
MegaPress wye strainer	5981.1	87120	1097502
MegaPress wye strainer	5981.1	87125	1097503
MegaPress wye strainer	5981.1	87130	1097504
MegaPress wye strainer	5981.1	87135	1097506