



345 Caringview Drive
Toronto, Ontario M9W 6N9
Tel: 416 734 3300
Fax: 416 231 1626
Toll Free: 1 877.682.8772

www.tssa.org

July 26, 2021

AAONE
PO BOX 91072 BURNHAMTHORPE PO
TORONTO ON M9C 5N5

Workorder Type: Registration - Fitting(Conventional)
Workorder No: 8028359
Your Reference No.: A2021-171
Registered to: VIEGA Holding GmbH & Co. KG

Dear EMMA SMITH,

Technical Standards and Safety Authority (TSSA) is pleased to inform you that your submission has been reviewed and registered as follows:

CRN : 0C23019.5
Main Design No.: MegaPress G Ball Valves
Expiry Date: Jul 26, 2031

Please be advised that a valid quality control system must be maintained for the fitting registration to remain valid until the expiry date.

Scope of CRN Registration: MegaPress G Ball Valves


The stamped copy of the approved registration and the invoice are mailed separately (There will be no hard copies for electronic submissions). Should you have any questions or require further assistance, please contact a Customer Service Advisor at 1.877.682.TSSA (8772) or e-mail customerservices@tssa.org. We will be happy to assist you. When contacting TSSA regarding this file, please refer to the Service Request number provided above.

Yours truly,

A handwritten signature in black ink that reads 'Charley Dong'.

Charley Dong
Engineer, BPV
Tel. : +1 416-734-3436
Email : cdong@tssa.org

**Scope of CRN Registration - Category "C"
MegaPress G Ball Valves**

Logo:	
Design Code:	ASME: B31.1, B31.3, B31.9
Sizes	1/2", 3/4", 1", 1 1/4", 1 1/2", 2"
Design Pressure @Design Temp.	200psi @ (4°F to 250 °F)
Additional Germany locations stated under ISO Certificate 535734	Viega Holding GmbH & Co. KG
Additional USA locations stated under ISO Certificate 13489	Viega LLC

THIS IS PART OF CRN
OC23019.5
Technical Standards and Safety Authority
Boilers and Pressure Vessels Safety
Program

Part Description	Viega Drawing Number	Viega Model Number	Viega Part Number
MegaPressG 3pc Ball Valve, PxP	1045799	6675	30600
MegaPressG 3pc Ball Valve, PxP	1045801	6675	30605
MegaPressG 3pc Ball Valve, PxP	1044682	6675	30610
MegaPressG 3pc Ball Valve, PxP	1045629	6675	30615
MegaPressG 3pc Ball Valve, PxP	1045359	6675	30620
MegaPressG 3pc Ball Valve, PxP	1045458	6675	30625
MegaPressG 3pc Ball Valve, PxFPT	1045908	6675.1	30630
MegaPressG 3pc Ball Valve, PxFPT	1045921	6675.1	30635
MegaPressG 3pc Ball Valve, PxFPT	1045928	6675.1	30640
MegaPressG 3pc Ball Valve, PxFPT	1045938	6675.1	30645
MegaPressG 3pc Ball Valve, PxFPT	1045958	6675.1	30650
MegaPressG 3pc Ball Valve, PxFPT	1045968	6675.1	30655
MegaPressG 3pc Ball Valve, PxMPT	1045995	6675.2	30660
MegaPressG 3pc Ball Valve, PxMPT	1046125	6675.2	30665
MegaPressG 3pc Ball Valve, PxMPT	1046146	6675.2	30670
MegaPressG 3pc Ball Valve, PxMPT	1046164	6675.2	30675
MegaPressG 3pc Ball Valve, PxMPT	1046178	6675.2	30680
MegaPressG 3pc Ball Valve, PxMPT	1046185	6675.2	30685
MegaPressG 3pc Ball Valve, PxP w/ Union	1046825	6675.3	30690
MegaPressG 3pc Ball Valve, PxP w/ Union	1046852	6675.3	30695
MegaPressG 3pc Ball Valve, PxP w/ Union	1046870	6675.3	30700
MegaPressG 3pc Ball Valve, PxP w/ Union	1046882	6675.3	30705
MegaPressG 3pc Ball Valve, PxP w/ Union	1046941	6675.3	30710
MegaPressG 3pc Ball Valve, PxP w/ Union	1046908	6675.3	30715



Technical Standards and Safety Authority
 345 Carlingview Drive
 Toronto, Ontario M9W 6N9
 www.tssa.org

Show facsimile of manufacturer's logo or trademark, as it will appear on the fitting, in the space below



STATUTORY DECLARATION Registration of Fittings

I, J.P. Fay Manager, Regulations
(Name and Position, e.g. President, Plant Manager, Chief Engineer)

of Viega Holding GmbH & Co. KG
(Name of Manufacturer)

Located at Viega Platz 1, 57439 Attendorn, Germany with its facilities
(Plant Address) (Telephone No.) (Fax No.)

do solemnly declare that the fittings listed hereunder, which are subject to the **Technical Standards and Safety Act**, Boilers and Pressure Vessels Regulation, comply with all of the requirements of ASME B31.3, B31.1, B31.9
(Title of recognized North American Standard)

which specifies the dimensions, materials of construction, pressure/temperature ratings, identification marking the fittings and service;

or are not covered by the provisions of a recognized North American standard and are therefore manufactured to comply with _____ as supported by the attached data which identifies the dimensions, material of construction, pressure/temperature ratings and the basis for such ratings, the marking of the fitting for identification and service.

I further declare that the manufacture of these fittings is controlled by a quality system meeting the requirements of ISO 9001: 2015 which has been verified by the following authority, MPA NRW.

The items covered by this declaration, for which I seek registration, are category C type fittings. In support of this application, the following information and/or test data are attached as follows:
 Scope of Registration - VIEGA MegaPress G ball valves

(drawings, calculations, test reports, etc.)

Declared before me at Viega LLC in the State of Colorado

the 2 day of February AD 2021.

Commissioner for Oaths:

Edwina S. Howard
(Printed name)

Edwina S. Howard
(Signature)

EDWINA S HOWARD
 NOTARY PUBLIC
 STATE OF COLORADO
 NOTARY ID 20174004143
 MY COMMISSION EXPIRES JANUARY 27, 2025

J.P. Fay
(Signature of Declarer)

FOR OFFICE USE ONLY

To the best of my knowledge and belief, the application meets the requirements of the **Technical Standards and Safety Act**, Boilers and Pressure Vessels Regulation, and CSA Standard B51 and is accepted for registration in Category C.

CRN: 0C23019.5 See "Part of CRN" for the scope

Registered by: Charley Dong

Dated: July 26, 2021

NOTE: This registration expires on: July 26, 2031

Technical Standards and Safety Authority
 Boilers and Pressure Vessels Safety Program

REGISTERED

C.R.N.: 0C23019.5

Signed: Charley Dong

Date: July 26, 2021.



345 Carlingview Drive
Toronto, Ontario M9W 6N9
Tel.: 416.734.3300
Fax: 416.231.1626
Toll Free: 1.877.682.8772

www.tssa.org

November 24, 2022

AAONE
PO BOX 91072 BURNHAMTHORPE PO
TORONTO ON M9C 5N5
CANADA

Workorder Type: Registration - Fitting(Conventional)
Workorder No: 8188700
Your Reference No.: A2022-188
Registered to: VIEGA HOLDING GMBH & CO. KG

Dear EMMA SMITH,

Technical Standards and Safety Authority (TSSA) is pleased to inform you that your submission has been reviewed and registered as follows:

CRN : 0C23019.5ADD2

Main Design No.: VIEGA MegaPress G Ball Valves XL Model: 6675 XL – See Scope of CRN Registration

Expiry Date: Jul 26, 2031

Please be advised that a valid quality control system must be maintained for the fitting registration to remain valid until the expiry date.

Note - Design Code: ASME B31.1 & B31.3

The stamped copy of the approved registration and the invoice are mailed separately (There will be no hard copies for electronic submissions). Should you have any questions or require further assistance, please contact a Customer Service Advisor at 1.877.682.TSSA (8772) or e-mail customerservices@tssa.org. We will be happy to assist you. When contacting TSSA regarding this file, please refer to the Service Request number provided above.

Yours truly,

A handwritten signature in black ink, appearing to read "W12", with a horizontal line extending to the right.

Wendy Du
Engineer, BPV
Tel. : +1 416-734-3566
Email : Wdu@tssa.org



Technical Standards and Safety Authority
 345 Carlingview Drive
 Toronto, Ontario M9W 6N9
 www.tssa.org

Show facsimile of manufacturer's logo or trademark, as it will appear on the fitting, in the space below



STATUTORY DECLARATION Registration of Fittings

I, J.P. Fay Manager, Regulations
(Name and Position, e.g. President, Plant Manager, Chief Engineer)

of Viega Holding GmbH & Co. KG
(Name of Manufacturer)

Located at Viega Platz 1, 57439 Attendorn, Germany with its facilities
(Plant Address) (Telephone No.) (Fax No.)

do solemnly declare that the fittings listed hereunder, which are subject to the **Technical Standards and Safety Act**, Boilers and Pressure Vessels Regulation, comply with all of the requirements of
ASME B31.3, B31.1, B31.9
(Title of recognized North American Standard)

which specifies the dimensions, materials of construction, pressure/temperature ratings, identification marking the fittings and service;

or are not covered by the provisions of a recognized North American standard and are therefore manufactured to comply with _____ as supported by the attached data which identifies the dimensions, material of construction, pressure/temperature ratings and the basis for such ratings, the marking of the fitting for identification and service.

I further declare that the manufacture of these fittings is controlled by a quality system meeting the requirements of ISO 9001: 2015 which has been verified by the following authority, MPA NRW.

The items covered by this declaration, for which I seek registration, are category C type fittings. In support of this application, the following information and/or test data are attached as follows:
VIEGA MegaPress G Ball Valves XL model: 6675 XL

(drawings, calculations, test reports, etc.)

Declared before me at Viega US 585 Interlocken Blvd. in the state of Colorado
Broomfield
 the 27 day of September AD 2022.

EDWINA S HOWARD
 NOTARY PUBLIC
 STATE OF COLORADO
 NOTARY ID 20174004143
 MY COMMISSION EXPIRES JANUARY 27, 2025

Commissioner for Oaths:

Edwina S. Howard
(Printed name)
Edwina S. Howard
(Signature)

[Signature]
(Signature of Declarer)

FOR OFFICE USE ONLY

To the best of my knowledge and belief, the application meets the requirements of the **Technical Standards and Safety Act**, Boilers and Pressure Vessels Regulation, and CSA Standard B51 and is accepted for registration in Category _____.

CRN: _____

Registered by: _____

Dated: _____

NOTE: This registration expires on: Jul. 26, 2031

Technical Standards and Safety Authority
 Boilers and Pressure Vessels Safety Program

REGISTERED


C.R.N.: 0C23019.5ADD2

Signed: WJ

Date: November 24, 2022.

Design Code: ASME B31.1 & B31.3. See Scope of CRN Registration and stamped pages from ISO cert. for mfg locations.

Scope of CRN Registration - Category "C"
VIEGA MegaPress G Ball Valves XL model: 6675 XL

Logo:			
Design Code:	ASME: B31.1, B31.3, B31.9		
Material:	ASTM A519		
Sizes	2½", 3", 4"		
Design Pressure @Design Temp.	200psi @ (4°F to 250 °F)		
Additional Germany locations stated under ISO Certificate 535734	Viega Holding GmbH & Co. KG		
Additional USA locations stated under ISO Certificate 13489	Viega LLC		
Part Description	Viega Drawing Number	Viega Model Number	Viega Part Number
MegaPressG XL Ball Valve, PxP - 2.5" with HNBR Seal	1069612	6675 XL	86840
MegaPressG XL Ball Valve, PxP - 3" with HNBR Seal	1069585	6675 XL	86845
MegaPressG XL Ball Valve, PxP -4" with HNBR Seal	1069255	6675 XL	86850

THIS IS PART OF CRN
0C23019.5ADD2
 Technical Standards and Safety Authority
 Boilers and Pressure Vessels Safety
 Program



345 Carlingview Drive
Toronto, Ontario M9W 6N9
Tel.: 416.734.3300
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Toll Free: 1.877.682.8772

www.tssa.org

November 24, 2022

AAONE
PO BOX 91072 BURNHAMTHORPE PO
TORONTO ON M9C 5N5

Workorder Type: Registration - Fitting(Conventional)
Workorder No: 8193103
Your Reference No.: A2023-200CS
Registered to: VIEGA GMBH & CO KG

Dear EMMA SMITH,

Technical Standards and Safety Authority (TSSA) is pleased to inform you that your submission has been reviewed and registered as follows:

CRN : 0C23019.5ADD1
Main Design No.: CRN Scope
Expiry Date: Jul 26, 2031

Please be advised that a valid quality control system must be maintained for the fitting registration to remain valid until the expiry date.

CRN Scope

The stamped copy of the approved registration and the invoice are mailed separately (There will be no hard copies for electronic submissions). Should you have any questions or require further assistance, please contact a Customer Service Advisor at 1.877.682.TSSA (8772) or e-mail customerservices@tssa.org. We will be happy to assist you. When contacting TSSA regarding this file, please refer to the Service Request number provided above.

Yours truly,

Charley Dong
Engineer, BPV
Tel. : +1 416-734-3436
Email : cdong@tssa.org



Technical Standards and Safety Authority
 345 Carlingview Drive
 Toronto, Ontario M9W 6N9
 www.tssa.org

Show facsimile of manufacturer's logo or trademark, as it will appear on the fitting, in the space below



STATUTORY DECLARATION Registration of Fittings

I, J.P. Fay Manager, Regulations
(Name and Position, e.g. President, Plant Manager, Chief Engineer)

of Viega Holding GmbH & Co. KG
(Name of Manufacturer)

Located at Viega Platz 1, 57439 Attendorn, Germany with its facilities
(Plant Address) (Telephone No.) (Fax No.)

do solemnly declare that the fittings listed hereunder, which are subject to the **Technical Standards and Safety Act**, Boilers and Pressure Vessels Regulation, comply with all of the requirements of ASME B31.3, B31.1, B31.9
(Title of recognized North American Standard)

which specifies the dimensions, materials of construction, pressure/temperature ratings, identification marking the fittings and service;

or are not covered by the provisions of a recognized North American standard and are therefore manufactured to comply with _____ as supported by the attached data which identifies the dimensions, material of construction, pressure/temperature ratings and the basis for such ratings, the marking of the fitting for identification and service.

I further declare that the manufacture of these fittings is controlled by a quality system meeting the requirements of ISO 9001: 2015 which has been verified by the following authority, MPA NRW.

The items covered by this declaration, for which I seek registration, are category C type fittings. In support of this application, the following information and/or test data are attached as follows:

Scope of Registration - VIEGA MegaPress 2pc ball valves: models 4870 & 5970
(drawings, calculations, test reports, etc.)

Declared before me at Viega LLC in the State of Colorado
 the 5th day of October AD 2022.

EDWINA S HOWARD
 NOTARY PUBLIC
 STATE OF COLORADO
 NOTARY ID 20174004143
 MY COMMISSION EXPIRES JANUARY 27, 2025

Commissioner for Oaths:
Edwina S. Howard
(Printed name)
Edwina S Howard
(Signature)

J.P. Fay
(Signature of Declarer)

FOR OFFICE USE ONLY

To the best of my knowledge and belief, the application meets the requirements of the **Technical Standards and Safety Act**, Boilers and Pressure Vessels Regulation, and CSA Standard B51 and is accepted for registration in Category C.

CRN: 0C23019.5ADD1

Registered by: Charley Dong

Dated: Nov 24, 2022


CRN scope
 "Part of CRN"

NOTE: This registration expires on: July 26, 2031

Technical Standards and Safety Authority	Boilers and Pressure Vessels Safety Program
REGISTERED	
C.R.N.: 0C23019.5ADD1	
Signed: <u>Charley Dong</u>	
Date: <u>November 24, 2022.</u>	

VIEGA MegaPress 2pc Ball Valves-Carbon Steel

Scope of CRN Registration - Category "C"
VIEGA MegaPress 2pc Ball Valves-Carbon Steel

Logo:	
Design Code:	ASME: B31.1, B31.3, B31.9
Sizes	1/2" , 3/4", 1", 1-1/4", 1-1/2", 2"
Design Pressure @Design Temp.	200psi @ (4°F to 250 °F)
Additional Germany locations stated under ISO Certificate 535734	Viega Holding GmbH & Co. KG
Additional USA locations stated under ISO Certificate 13489	Viega LLC

THIS IS PART OF CRN
 0C23019.5ADD1
 Technical Standards and Safety Authority
 Boilers and Pressure Vessels Safety
 Program

Part Description	Viega Drawing Number	Viega Model Number	Viega Part Number	size
MegaPress Full Port 2p Ball Valve PxP EPDM	1059306 B	4870	28915	1/2"
MegaPress Full Port 2p Ball Valve PxP EPDM	1059340 B	4870	28920	3/4"
MegaPress Full Port 2p Ball Valve PxP EPDM	1059402 C	4870	28925	1"
MegaPress Full Port 2p Ball Valve PxP EPDM	1059418 B	4870	28930	1-1/4"
MegaPress Full Port 2p Ball Valve PxP EPDM	1059437 B	4870	28935	1-1/2"
MegaPress Full Port 2p Ball Valve PxP EPDM	1059455 B	4870	28940	2"
Description	Drawing#	Model	Part #	Size
MegaPress FKM Full Port 2p Ball Valve PxP	1059467 B	5970	28945	1/2"
MegaPress FKM Full Port 2p Ball Valve PxP	1059491 B	5970	28950	3/4"
MegaPress FKM Full Port 2p Ball Valve PxP	1059498 C	5970	28955	1"
MegaPress FKM Full Port 2p Ball Valve PxP	1059503 B	5970	28960	1-1/4"
MegaPress FKM Full Port 2p Ball Valve PxP	1059530 B	5970	28965	1-1/2"
MegaPress FKM Full Port 2p Ball Valve PxP	1059532 B	5970	28970	2"



345 Carlingview Drive
Toronto, Ontario M9W 6N9
Tel.: 416.734.3300
Fax: 416.231.1626
Toll Free: 1.877.682.8772

www.tssa.org

February 9, 2023

AAONE
PO BOX 91072 BURNHAMTHORPE PO
TORONTO ON M9C 5N5

Workorder Type: Registration - Fitting(Conventional)
Workorder No: 8221574
Your Reference No.: A2023-201CS
Registered to: VIEGA GMBH & CO KG

Dear EMMA SMITH,

Technical Standards and Safety Authority (TSSA) is pleased to inform you that your submission has been reviewed and registered as follows:

CRN : 0C23019.5ADD3
Main Design No.: CRN scope "Part of CRN"
Expiry Date: Jul 26, 2031

Please be advised that a valid quality control system must be maintained for the fitting registration to remain valid until the expiry date.

CRN scope "Part of CRN"

The stamped copy of the approved registration and the invoice are mailed separately (There will be no hard copies for electronic submissions). Should you have any questions or require further assistance, please contact a Customer Service Advisor at 1.877.682.TSSA (8772) or e-mail customerservices@tssa.org. We will be happy to assist you. When contacting TSSA regarding this file, please refer to the Service Request number provided above.

Yours truly,

A handwritten signature in black ink that reads "Charley Dong".

Charley Dong
Engineer, BPV
Tel. : +1 416-734-3436
Email : cdong@tssa.org

NOTE:

save the DATA you entered on this form, you must print a copy and FAX it or MAIL it!



Technical Standards and Safety Authority
345 Carlingview Drive
Toronto, Ontario M9W 6N9
www.tssa.org

Show facsimile of manufacturer's logo or trademark, as it will appear on the fitting, in the space below



STATUTORY DECLARATION

Registration of Fittings

I, J.P. Fay Manager, Regulations
(Name and Position, e.g. President, Plant Manager, Chief Engineer)

of Viega Holding GmbH & Co. KG
(Name of Manufacturer)

Located at Viega Platz 1, 57439 Attendorf, Germany with its facilities
(Plant Address) (Telephone No.) (Fax No.)

do solemnly declare that the fittings listed hereunder, which are subject to the **Technical Standards and Safety Act**, Boilers and Pressure Vessels Regulation, comply with all of the requirements of ASME B31.3, B31.1, B31.9

(Title of recognized North American Standard)

which specifies the dimensions, materials of construction, pressure/temperature ratings, identification marking the fittings and service;

or are not covered by the provisions of a recognized North American standard and are therefore manufactured to comply with _____ as supported by the attached data which identifies the dimensions, material of construction, pressure/temperature ratings and the basis for such ratings, the marking of the fitting for identification and service.

I further declare that the manufacture of these fittings is controlled by a quality system meeting the requirements of ISO 9001: 2015 which has been verified by the following authority, MPA NRW

The items covered by this declaration, for which I seek registration, are category C type fittings. In support of this application, the following information and/or test data are attached as follows:

VIEGA MegaPress Full Port 2PC_XL Ball Valves Model 5970XL

(drawings, calculations, test reports, etc.)

Declared before me at Viega LLC in the state of Colorado
the 15th day of December AD 20 2022

Commissioner for Oaths:

Edwina S. Howard
(Printed name)

Edwina S. Howard
(Signature)

EDWINA S HOWARD
NOTARY PUBLIC
STATE OF COLORADO
NOTARY ID 20174004143
MY COMMISSION EXPIRES JANUARY 27, 2025

[Signature]
(Signature of Declarer)

FOR OFFICE USE ONLY

To the best of my knowledge and belief, the application meets the requirements of the **Technical Standards and Safety Act**, Boilers and Pressure Vessels Regulation, and CSA Standard B51 and is accepted for registration in Category C.

CRN: 0C23019.5ADD3

Registered by: Charley Dong

Dated: Feb. 9, 2023

CRN scope
"Part of CRN"

NOTE: This registration expires on: Jul. 26, 2031

Technical Standards and Safety Authority
Boilers and Pressure Vessels Safety Program


REGISTERED

C.R.N.: 0C23019.5ADD3

Signed: Charley Dong

Date: February 9, 2023.

Scope of CRN Registration
VIEGA MegaPress XL 2-PC_Ball Valves - Carbon Steel
Model 5970XL

Logo:	
Design Code:	ASME: B31.1, B31.3, B31.9
Sizes	2½", 3", 4"
Design Pressure @Design Temp.	200psi @ (4°F to 250 °F)
Additional Germany locations stated under ISO Certificate 535734	Viega Holding GmbH & Co. KG
Additional USA locations stated under ISO Certificate 13489	Viega LLC

THIS IS PART OF CRN
0C23019.5ADD3
Technical Standards and Safety Authority
Boilers and Pressure Vessels Safety
Program



This Document has been digitally signed and approved. The stamp size has been optimized for 11 x 17 documents.

Part Description	Viega Drawing Number	Viega Model Number	Viega Part Number	size
MegaPress Full-Port 2-Piece Ball Valve Press x Press (Carbon Steel Body with Carbon Steel Press Ends)	1062852	5970XL	86790	2½"
MegaPress Full-Port 2-Piece Ball Valve Press x Press (Carbon Steel Body with Carbon Steel Press Ends)	1062860	5970XL	86795	3"
MegaPress Full-Port 2-Piece Ball Valve Press x Press (Carbon Steel Body with Carbon Steel Press Ends)	1062868	5970XL	86800	4"



14th Floor, Centre Tower
3300 Bloor Street West
Toronto, Ontario
Canada M8X 2X4
Tel.: 416.734.3300
Fax: 416.231.1626
Toll Free: 1.877.682.8772

www.tssa.org

July 02, 2019

EMMA SMITH
AAONE
PO BOX 91072 BURNHAMTHORPE PO
TORONTO ON M9C 5N5
CA

Service Request Type: BPV-Fitting Registration
Service Request No.: 2597656
Your Reference No.: A2019-137
Registered to: VIEGA GMBH & CO KG

Dear EMMA SMITH,

Technical Standards and Safety Authority (TSSA) is pleased to inform you that your submission has been reviewed and registered as follows:

CRN No.: 0C14541.5ADD4
Main Design No.: VIEGA MEGAPRESS SS - SEE SCOPE OF REGISTRATION
Expiry Date: 03-Jun-2021

Please be advised that a valid quality control system must be maintained for the fitting registration to remain valid until the expiry date.

Note: See attached "Part of CRN" for the scope.

The stamped copy of the approved registration and the invoice are mailed separately. Should you have any questions or require further assistance, please contact a Customer Service Advisor at 1.877.682.TSSA (8772) or e-mail customerservices@tssa.org. We will be happy to assist you. When contacting TSSA regarding this file, please refer to the Service Request number provided above.

Yours truly,

Charley Dong, M.Sc. P.Eng.
Mechanical Engineer

Tel.: 416-734-3436
Fax: 416-231-6183
Email: cdong@tssa.org



Technical Standards and Safety Authority
 345 Carlingview Drive
 Toronto, Ontario M9W 6N9
 www.tssa.org

Show facsimile of manufacturer's logo or trademark, as it will appear on the fitting, in the space below

VIEGA



STATUTORY DECLARATION Registration of Fittings

I, Frank Shingleton, Product Compliance Manager
(Name and Position, e.g. President, Plant Manager, Chief Engineer)

of Viega LLC a subsidiary of Viega Holding GmbH & Co. KG
(Name of Manufacturer)

Located at Viega Platz 1 57428 Attendorn Germany
(Plant Address) (Telephone No.) (Fax No.)

do solemnly declare that the fittings listed hereunder, which are subject to the **Technical Standards and Safety Act**, Boilers and Pressure Vessels Regulation, comply with all of the requirements of
ASME B31.1; ASME B31.3; ASME B31.9
(Title of recognized North American Standard)

which specifies the dimensions, materials of construction, pressure/temperature ratings, identification marking the fittings and service;

or are not covered by the provisions of a recognized North American standard and are therefore manufactured to comply with _____ as supported by the attached data which identifies the dimensions, material of construction, pressure/temperature ratings and the basis for such ratings, the marking of the fitting for identification and service.

I further declare that the manufacture of these fittings is controlled by a quality system meeting the requirements of ISO 9001 : 2015 which has been verified by the following authority, DQS GmbH

The items covered by this declaration, for which I seek registration, are category C (valves) type fittings. In support of this application, the following information and/or test data are attached as follows:

Scope of Registration; Test Report; QA - Certificate ISO 9001 : 2015
(drawings, calculations, test reports, etc.)

Declared before me at 585 Interlocken Blvd. Broomfield, CO 80021 in the state of Colorado (USA)

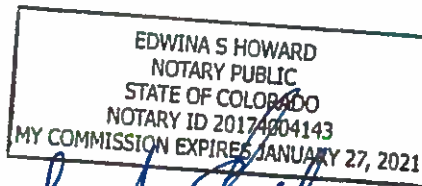
the 10th day of May AD 2019.

Commissioner for Oaths:

Edwina S. Howard

(Printed name)

Edwina S. Howard
(Signature)



Frank Shingleton
(Signature of Declarer)

FOR OFFICE USE ONLY

To the best of my knowledge and belief, the application meets the requirements of the **Technical Standards and Safety Act**, Boilers and Pressure Vessels Regulation, and CSA Standard B51 and is accepted for registration in Category C

CRN: OC14541-5ADD4

Registered by: Charley Dong

Dated: July 2, 2019

NOTE: SEE ATTACHED
 'PART OF CRN'
 FOR THE SCOPE

CR
TSSA
July 2, 2019

NOTE: This registration expires on: June 3, 2021

Technical Standards and Safety Authority **Boilers and Pressure Vessels Safety Program**

REGISTERED

C.R.N.: OC14541-5ADD4

Signed: Charley Dong

Date: July 2, 2019

*Information provided in this application is releasable under the Freedom of Information and Privacy Protection Act and may be disclosed upon request.



THIS IS PART OF
CRN 0C14541-5ADD
Technical Standards & Safety Authority
Boilers & Pressure Vessels
Safety Division

Scope of CRN Registration - Category "C"

Product	Viega MegaPress SS			
Design Code:	ASME B31.1, B31.3, B31.9			
Materials	ASTM B12 SS TP 304, SS TP 316, A53			
Sizes	1/2", 3/4", 1", 1-1/4", 1-1/2", 2"			
Design Pressure @ Design Temp.	200psi @ (4°F- 250 °F)			
O-RING	EPDM,FKM			
Additional Germany locations stated under ISO Certificate 535734	Viega GmbH & Co. KG			
Additional USA locations stated under ISO Certificate 13485	Viega LLC			
	Part #	Size		Model#
USA MegaPress 3 piece Ball Valve Steel EPDM	28500	1/2	1023918	48758
USA MegaPress 3 piece Ball Valve Steel EPDM	28501	3/4	1023922	48758
USA MegaPress 3 piece Ball Valve Steel EPDM	28502	1	1023931	48758
USA MegaPress 3 piece Ball Valve Steel EPDM	28503	1 1/4	1023935	48758
USA MegaPress 3 piece Ball Valve Steel EPDM	28504	1 1/2	1023956	48758
USA MegaPress 3 piece Ball Valve Steel EPDM	28505	2	1023966	48758
USA MegaPress 3 piece Ball Valve Steel FKM	86400	1/2	1024850	59758
USA MegaPress 3 piece Ball Valve Steel FKM	86405	3/4	1025036	59758
USA MegaPress 3 piece Ball Valve Steel FKM	86410	1	1025041	59758
USA MegaPress 3 piece Ball Valve Steel FKM	86415	1 1/4	1025043	59758
USA MegaPress 3 piece Ball Valve Steel FKM	86420	1 1/2	1025050	59758
USA MegaPress 3 piece Ball Valve Steel FKM	86425	2	1025059	59758
USA MegaPress 3 piece Ball Valve Stainless Steel FKM(304)	86500	1/2	1003993	41758
USA MegaPress 3 piece Ball Valve Stainless Steel FKM(304)	86505	3/4	1004074	41758
USA MegaPress 3 piece Ball Valve Stainless Steel FKM(304)	86510	1	1004075	41758
USA MegaPress 3 piece Ball Valve Stainless Steel FKM(304)	86515	1 1/4	1004079	41758
USA MegaPress 3 piece Ball Valve Stainless Steel FKM(304)	86520	1 1/2	1004080	41758
USA MegaPress 3 piece Ball Valve Stainless Steel FKM(304)	86525	2	1004092	41758
USA MegaPress 3 piece Ball Valve Stainless Steel EPDM(316)	86530	1/2	1004231	51758
USA MegaPress 3 piece Ball Valve Stainless Steel EPDM(316)	86535	3/4	1004228	51758
USA MegaPress 3 piece Ball Valve Stainless Steel EPDM(316)	86540	1	1004233	51758
USA MegaPress 3 piece Ball Valve Stainless Steel EPDM(316)	86545	1 1/4	1004234	51758
USA MegaPress 3 piece Ball Valve Stainless Steel EPDM(316)	86550	1 1/2	1004236	51758
USA MegaPress 3 piece Ball Valve Stainless Steel EPDM(316)	86555	2	1004237	51758



345 Carlingview Drive
Toronto, Ontario M9W 6N9
Tel.: 416.734.3300
Fax: 416.231.1626
Toll Free: 1.877.682.8772

www.tssa.org

March 4, 2021

AAONE
PO BOX 91072 BURNHAMTHORPE PO
TORONTO ON M9C 5N5

Workorder Type: Registration - Fitting(Conventional)
Workorder No: 8001427
Your Reference No.: A2021-174
Registered to: VIEGA HOLDING GMBH & CO KG

Dear EMMA SMITH,
Technical Standards and Safety Authority (TSSA) is pleased to inform you that your submission has been reviewed and registered as follows:

CRN : **0C23076.5**
Main Design No.: Scope of CRN Registration - Category "B" MegaPress & MegaPress XL
SS304/SS316
Expiry Date: 04-Mar-2031

Please be advised that a valid quality control system must be maintained for the fitting registration to remain valid until the expiry date.

Registration is for renewal of 0C14541.5ADD4 and ADD5. New CRN is assigned for clarity. There is no scope change from the 0C14541.5ADD4 and ADD5 scope including material and design conditions. See 'Part of CRN' documents which include ISO certificates that list the manufacturing facilities in both Germany and USA.

A stamped copy of the approved registration and invoice for engineering services will be mailed to you shortly. Should you have any questions or require further assistance, however, please contact a Customer Service Advisor at 1.877.682.TSSA (8772) or e-mail customerservices@tssa.org. We will be happy to assist you. When contacting TSSA regarding this file, please refer to the Service Request number provided above.

Yours truly,

Alan Wu P. Eng.
Mechanical Engineer, BPV
Tel. : 416-734-3443
Fax : 416-231-6183
Email : awu@tssa.org



Technical Standards and Safety Authority
 345 Carlingview Drive
 Toronto, Ontario M9W 6N9
 www.tssa.org

Show facsimile of manufacturer's logo or trademark, as it will appear on the fitting, in the space below



STATUTORY DECLARATION Registration of Fittings

I, J.P. Fay Manager, Regulations
(Name and Position, e.g. President, Plant Manager, Chief Engineer)

of Viega Holding GmbH & Co. KG
(Name of Manufacturer)

Located at Viega Platz 1, 57439 Attendorn, Germany with its facilities
(Plant Address) (Telephone No.) (Fax No.)

do solemnly declare that the fittings listed hereunder, which are subject to the **Technical Standards and Safety Act**, Boilers and Pressure Vessels Regulation, comply with all of the requirements of ASME B31.3, B31.1, B31.9
(Title of recognized North American Standard)

which specifies the dimensions, materials of construction, pressure/temperature ratings, identification marking the fittings and service;

or are not covered by the provisions of a recognized North American standard and are therefore manufactured to comply with _____ as supported by the attached data which identifies the dimensions, material of construction, pressure/temperature ratings and the basis for such ratings, the marking of the fitting for identification and service.

I further declare that the manufacture of these fittings is controlled by a quality system meeting the requirements of ISO 9001: 2015 which has been verified by the following authority, MPA NRW

The items covered by this declaration, for which I seek registration, are category C type fittings. In support of this application, the following information and/or test data are attached as follows:

Scope of Registration - VIEGA MegaPress Carbon Steel

(drawings, calculations, test reports, etc.)

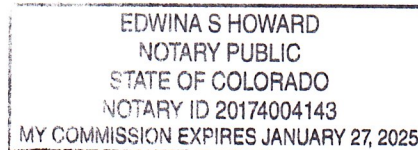
Declared before me at Viega LLC in the state of Colorado

the 9 day of Feb. AD 2021.

Commissioner for Oaths:

Edwina S Howard
(Printed name)

Edwina S Howard
(Signature)



Jubel Y
(Signature of Declarer)

FOR OFFICE USE ONLY

To the best of my knowledge and belief, the application meets the requirements of the **Technical Standards and Safety Act**, Boilers and Pressure Vessels Regulation, and CSA Standard B51 and is accepted for registration in Category _____.

CRN: _____

Registered by: _____

Dated: _____

Technical Standards and Safety Authority
Boilers and Pressure Vessels Safety Program

REGISTERED

C.R.N.: 0C23076.5

Signed: Ac

Date: March 4, 2021.

NOTE: This registration expires on: Mar 4, 2031



THIS IS PART OF CRN
0C23076.5
 Technical Standards and Safety Authority
 Boilers and Pressure Vessels Safety
 Program

Scope of CRN Registration - Category “C”
MegaPress & MagaPress XL - SS304/SS316

Product:	MegaPress & MagaPress XL - SS304/SS316			
Design Code:	ASME B31.1, B31.3, B31.9			
Materials:	ASTM A312 SS TP 304/SS TP 316 , E235, A53			
Sizes:	1/2", 3/4" 1", 1-1/4", 1-1/2" 2"			
Design Pressure @Design Temp.	200psi @ (4°F- 250 °F)			
O-RING	EPDM,FKM, HNBR			
Additional Germany locations stated under ISO Certificate 535734	Viega Holding GmbH & Co. KG			
Additional USA locations stated under ISO Certificate 13489	Viega LLC			
	Part #	Size		Model#
USA MegaPress 3 piece Ball Valve Steel EPDM	28500	1/2	1023918	48758
USA MegaPress 3 piece Ball Valve Steel EPDM	28501	3/4	1023922	48758
USA MegaPress 3 piece Ball Valve Steel EPDM	28502	1	1023931	48758
USA MegaPress 3 piece Ball Valve Steel EPDM	28503	1 1/4	1023935	48758
USA MegaPress 3 piece Ball Valve Steel EPDM	28504	1 1/2	1023958	48758
USA MegaPress 3 piece Ball Valve Steel EPDM	28505	2	1023966	48758
USA MegaPress 3 piece Ball Valve Steel FKM	86400	1/2	1024850	59758
USA MegaPress 3 piece Ball Valve Steel FKM	86405	3/4	1025336	59758
USA MegaPress 3 piece Ball Valve Steel FKM	86410	1	1025341	59758
USA MegaPress 3 piece Ball Valve Steel FKM	86415	1 1/4	1025343	59758
USA MegaPress 3 piece Ball Valve Steel FKM	86420	1 1/2	1025350	59758
USA MegaPress 3 piece Ball Valve Steel FKM	86425	2	1025358	59758



**Scope of CRN Registration - Category “C”
MegaPress & MagaPress XL - SS304/SS316**

Product:	MegaPress & MagaPress XL - SS304/SS316			
Design Code:	ASME B31.1, B31.3, B31.9			
Materials:	ASTM A312 SS TP 304/SS TP 316, E235, A53			
Sizes:	2- ½", 3" 4"			
Design Pressure @Design Temp.	200psi @ (4°F- 250 °F)			
O-RING	EPDM,FKM, HNBR			
Additional Germany locations stated under ISO Certificate 535734	Viega Holding GmbH & Co. KG			
Additional USA locations stated under ISO Certificate 13489	Viega LLC			
	Part #	Size		Model#
MegaPress 3-piece XL Ball Valve Steel FKM	86680	2- ½"	1024624	5975.8XL
MegaPress 3-piece XL Ball Valve Steel FKM	86685	3	1050239	5975.8XL
MegaPress 3-piece XL Ball Valve Steel FKM	86690	4	1050242	5975.8XL
MegaPress 3-piece XL Ball Valve Stainless Steel FKM (304)	86650	2- ½"	1024708	4178.8XL
MegaPress 3-piece XL Ball Valve Stainless Steel FKM (304)	86655	3	1004084	4178.8XL
MegaPress 3-piece XL Ball Valve Stainless Steel FKM (304)	86660	4	1004088	4178.8XL
MegaPress 3-piece XL Ball Valve Stainless Steel EPDM (316)	86665	2- ½"	1024825	5175.8XL
MegaPress 3-piece XL Ball Valve Stainless Steel EPDM (316)	86670	3	1004239	5175.8XL
MegaPress 3-piece XL Ball Valve Stainless Steel EPDM (316)	86675	4	1004240	5175.8XL



345 Carlingview Drive
Toronto, Ontario M9W 6N9
Tel.: 416.734.3300
Fax: 416.231.1626
Toll Free: 1.877.682.8772

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March 1, 2024

AAONE
PO BOX 91072 BURNHAMTHORPE PO
TORONTO ON M9C 5N5

Workorder Type: Registration - Fitting(Conventional)
Workorder No: 14179301
Your Reference No.: A2024-222- check valve
Registered to: VIEGA GMBH & CO KG

Dear EMMA SMITH,

Technical Standards and Safety Authority (TSSA) is pleased to inform you that your submission has been reviewed and registered as follows:

CRN : 0C23019.5ADD4
Main Design No.: CRN scope "Part of CRN"
Expiry Date: Jul 26, 2031

Please be advised that a valid quality control system must be maintained for the fitting registration to remain valid until the expiry date.

CRN scope "Part of CRN"

The stamped copy of the approved registration and the invoice are mailed separately (There will be no hard copies for electronic submissions). Should you have any questions or require further assistance, please contact a Customer Service Advisor at 1.877.682.TSSA (8772) or e-mail customerservices@tssa.org. We will be happy to assist you. When contacting TSSA regarding this file, please refer to the Service Request number provided above.

Yours truly,

Charley Dong
Engineer, BPV
Tel. : +1 416-734-3436
Email : cdong@tssa.org

NOTE: You cannot save the DATA you entered on this form, you must print a copy and FAX it or MAIL it!



Technical Standards and Safety Authority
345 Carlingview Drive
Toronto, Ontario M9W 6N9
www.tssa.org

Show facsimile of manufacturer's logo or trademark, as it will appear on the fitting, in the space below



STATUTORY DECLARATION Registration of Fittings

I, J.P. Fay, Manager, Regulations
(Name and Position, e.g. President, Plant Manager, Chief Engineer)

of Viega GmbH & Co KG
(Name of Manufacturer)

Located at Viega Platz 1, 57439 Attendorn, Germany
(Plant Address) (Telephone No.) (Fax No.)

do solemnly declare that the fittings listed hereunder, which are subject to the **Technical Standards and Safety Act**, Boilers and Pressure Vessels Regulation, comply with all of the requirements of
ASME B31.1, B31.3, & B31.9

(Title of recognized North American Standard)

which specifies the dimensions, materials of construction, pressure/temperature ratings, identification marking the fittings and service;

or are not covered by the provisions of a recognized North American standard and are therefore manufactured to comply with _____ as supported by the attached data which identifies the dimensions, material of construction, pressure/temperature ratings and the basis for such ratings, the marking of the fitting for identification and service.

I further declare that the manufacture of these fittings is controlled by a quality system meeting the requirements of ISO 9001 which has been verified by the following authority, MPA NRW

The items covered by this declaration, for which I seek registration, are category Category C type fittings. In support of this application, the following information and/or test data are attached as follows:

(drawings, calculations, test reports, etc.)

Declared before me at Viega LLC in the state of Colorado
the 31 day of October AD 2023

Commissioner for Oaths:

Edwina S. Howard
(Printed name)

Edwina S. Howard
(Signature)

EDWINA S HOWARD
NOTARY PUBLIC
STATE OF COLORADO
NOTARY ID 20174004143
MY COMMISSION EXPIRES JANUARY 27, 2025

J.P. Fay
(Signature of Declarer)

FOR OFFICE USE ONLY

To the best of my knowledge and belief, the application meets the requirements of the **Technical Standards and Safety Act**, Boilers and Pressure Vessels Regulation, and CSA Standard B51 and is accepted for registration in Category C

CRN: 0C23019.5ADD4

Registered by: Charley Dong

CRN scope
"Part of CRN"

Dated: Mar. 1, 2024

NOTE: This registration expires on: 2031-07-26

Technical Standards and Safety Authority
Boilers and Pressure Vessels Safety Program


REGISTERED

C.R.N.: 0C23019.5ADD4

Signed: Charley Dong

Date: March 1, 2024.

**Scope of CRN Registration - Category "C"
VIEGA MegaPress check valves carbon steel**

Logo:	
Design Code:	ASME: B31.1, B31.3, B31.9
Material:	EN 10305-E235; ASTM 519 Gr. 1015
Sizes	1/2" , 3/4" ,1",1-1/4", 1-1/2", 2"
Design Pressure @Design Temp.	200psi @ (4°F to 250 °F)
O-ring	FKM
Additional Germany locations stated under ISO Certificate 44 100 230669	Viega GmbH & Co. KG
Additional USA locations stated under ISO Certificate 13489	Viega LLC

THIS IS PART OF CRN
0C23019.5ADD4
Technical Standards and Safety Authority
Boilers and Pressure Vessels Safety
Program

Product	Model #	Part #	Drawing #
MegaPress check valve	5974.2	87200	1100472
MegaPress check valve	5974.2	87205	1100482
MegaPress check valve	5974.2	87210	1100496
MegaPress check valve	5974.2	87215	1100505
MegaPress check valve	5974.2	87220	1100512
MegaPress check valve	5974.2	87225	1100521



345 Carlingview Drive
Toronto, Ontario M9W 6N9
Tel.: 416.734.3300
Fax: 416.231.1626
Toll Free: 1.877.682.8772

www.tssa.org

February 28, 2024

AAONE
PO BOX 91072 BURNHAMTHORPE PO
TORONTO ON M9C 5N5

Workorder Type: Registration - Fitting(Conventional)
Workorder No: 14179238
Your Reference No.: A2024-222- strainers
Registered to: VIEGA GMBH & CO KG

Dear EMMA SMITH,

Technical Standards and Safety Authority (TSSA) is pleased to inform you that your submission has been reviewed and registered as follows:

CRN : 0E25081.5
Main Design No.: Scope of Registration- Category E
Expiry Date: Feb 28, 2034

Please be advised that a valid quality control system must be maintained for the fitting registration to remain valid until the expiry date.

The stamped copy of the approved registration and the invoice are mailed separately (There will be no hard copies for electronic submissions). Should you have any questions or require further assistance, please contact a Customer Service Advisor at 1.877.682.TSSA (8772) or e-mail customerservices@tssa.org. We will be happy to assist you. When contacting TSSA regarding this file, please refer to the Service Request number provided above.

Yours truly,

Ayesha Chowdhury P.Eng, MASc, PMP
Engineer, BPV
Tel. : +1 437-317-7183
Email : achowdhury@tssa.org

NOTE: You cannot save the DATA you entered on this form, you must print a copy and FAX it or MAIL it!



Technical Standards and Safety Authority
345 Carlingview Drive
Toronto, Ontario M9W 6N9
www.tssa.org

Show facsimile of manufacturer's logo or trademark, as it will appear on the fitting, in the space below



STATUTORY DECLARATION Registration of Fittings

I, J.P. Fay, Manager, Regulations
(Name and Position, e.g. President, Plant Manager, Chief Engineer)

of Viega GmbH & Co KG
(Name of Manufacturer)

Located at Viega Platz 1, 57439 Attendorn, Germany +49 2722 610
(Plant Address) (Telephone No.) (Fax No.)

do solemnly declare that the fittings listed hereunder, which are subject to the **Technical Standards and Safety Act**, Boilers and Pressure Vessels Regulation, comply with all of the requirements of ASME B31.1, B31.3, & B31.9

(Title of recognized North American Standard)

which specifies the dimensions, materials of construction, pressure/temperature ratings, identification marking the fittings and service;

or are not covered by the provisions of a recognized North American standard and are therefore manufactured to comply with _____ as supported by the attached data which identifies the dimensions, material of construction, pressure/temperature ratings and the basis for such ratings, the marking of the fitting for identification and service.

I further declare that the manufacture of these fittings is controlled by a quality system meeting the requirements of ISO 9001 which has been verified by the following authority, MPA NRW

The items covered by this declaration, for which I seek registration, are category Category E type fittings. In support of this application, the following information and/or test data are attached as follows:

(drawings, calculations, test reports, etc.)

Declared before me at Viega LLC in the State of Colorado

the 31 day of October AD 2023

Commissioner for Oaths:

Edwina S. Howard
(Printed name)

Edwina S. Howard
(Signature)

EDWINA S HOWARD
NOTARY PUBLIC
STATE OF COLORADO
NOTARY ID 20174004143
MY COMMISSION EXPIRES JANUARY 27, 2025

[Signature]
(Signature of Declarer)

FOR OFFICE USE ONLY

To the best of my knowledge and belief, the application meets the requirements of the **Technical Standards and Safety Act**, Boilers and Pressure Vessels Regulation, and CSA Standard B51 and is accepted for registration in Category E

CRN: _____

Registered by: _____

Dated: _____

NOTE: This registration expires on: February 28, 2034

Technical Standards and Safety Authority
Boilers and Pressure Vessels Safety Program


REGISTERED

C.R.N.: 0E25081.5

Signed: [Signature]

Date: February 28, 2024.

Scope of Registration - Category "E"
VIEGA MegaPress strainers carbon steel

Logo:	
Design Code:	ASME: B31.1, B31.3, B31.9
Material:	SA351 CF8M, EN 10305-E235; ASTM 519 Gr. 1015
Sizes	1/2" , 3/4" , 1" , 1-1/4" , 1-1/2" , 2"
Design Pressure @Design Temp.	200psi @ (4°F to 250 °F)
O-ring	FKM
Additional Germany locations stated under ISO Certificate 535734	Viega Holding GmbH & Co. KG
Additional USA locations stated under ISO Certificate 13489	Viega LLC

THIS IS PART OF CRN
0E25081.5
 Technical Standards and Safety Authority
 Boilers and Pressure Vessels Safety
 Program

Product	Model #	Part #	Drawing #
MegaPress wye strainer	5981.1	87110	1097499
MegaPress wye strainer	5981.1	87115	1097501
MegaPress wye strainer	5981.1	87120	1097502
MegaPress wye strainer	5981.1	87125	1097503
MegaPress wye strainer	5981.1	87130	1097504
MegaPress wye strainer	5981.1	87135	1097506



CERTIFICATE



This is to certify that

Viega Holding GmbH & Co. KG

Viega Platz 1
57439 Attendorn
Germany

THIS IS PART OF CRN
0C23019.5ADD2
Technical Standards and Safety Authority
Boilers and Pressure Vessels Safety
Program

with the organizational units/sites as listed in the annex

has implemented and maintains a **Quality Management System**.

Scope:

Development, production and sales of sanitary- and heating systems

Through an audit, documented in a report, it was verified that the management system fulfills the requirements of the following standard:

ISO 9001 : 2015

Certificate registration no. 535734 QM15
Valid from 2020-12-20
Valid until 2023-12-19
Date of certification 2020-10-22



DQS GmbH

Markus Bleher
Managing Director



**Annex to certificate
Registration No. 535734 QM15**

Viega Holding GmbH & Co. KG

Viega Platz 1
57439 Attendorn
Germany

**THIS IS PART OF CRN
0C23019.5ADD2**
Technical Standards and Safety Authority
Boilers and Pressure Vessels Safety
Program

Location

Scope

**535360
Viega Supply Chain GmbH & Co. KG
Zum Langen Acker 7
57439 Attendorn-Ennest
Germany**

Production of sanitary- and heating systems

**535361
Viega Supply Chain GmbH & Co. KG
Bielefelder Straße 94
57368 Lennestadt-Elspe
Germany**

Production of sanitary- and heating systems

**535363
Viega Supply Chain GmbH & Co. KG
Bernrieder Straße 12
94559 Niederwinkling
Germany**

Production of sanitary- and heating systems

**535362
Viega Supply Chain GmbH & Co. KG
Viegastraße 1
99518 Großheringen
Germany**

Production of sanitary- and heating systems

~~**532282
Viega Supply Chain GmbH & Co. KG
Viega Platz 1
57439 Attendorn
Germany**~~

Administration

~~**535739
Viega EMEAPA GmbH & Co. KG
Viega Platz 1
57439 Attendorn
Germany**~~

Sales of sanitary- and heating systems



This is to certify that the Quality Management System of:

Viega, LLC

2211 Viega Avenue
McPherson KS 67460
United States of America

**THIS IS PART OF CRN
0C23019.5ADD2**
Technical Standards and Safety Authority
Boilers and Pressure Vessels Safety
Program

(Central function listed above. See appendix for additional locations)

applicable to:

Design, Develop, Manufacture, and Distribution of Plumbing and Heating Systems

has been assessed and approved by
National Quality Assurance, U.S.A., against the provisions of:

ISO 9001:2015

For and on behalf of NQA, USA

Certificate Number: 13489
EAC Code: 18
Certified Since: September 27, 2010
Valid Until: September 19, 2025
Reissued: September 20, 2022
Cycle Issued: September 20, 2022



Certificate of Registration



**THIS IS PART OF CRN
0C23019.5ADD2**
Technical Standards and Safety Authority
Boilers and Pressure Vessels Safety
Program

Appendix to Certificate Number: 13489

Includes Facilities Located at:

Viega, LLC
Certificate Number 13489
2211 Viega Avenue
McPherson KS 67460
United States of America

Quality Management, Quality Assurance, Manufacturing (Plastics Injection molding and Extrusion), Distribution, Research & Development, Production planning, Human Resources, Supply Chain Operations & ViegaFIT & Purchasing, Control of Externally Provided Processes, Product and Services, Control of Nonconforming Outputs, Release of Products and Services.

Viega, LLC
Certificate Number 13489
2210 Viega Avenue
McPherson KS 67460
United States of America

Manufacturing- Steel and Copper Fittings

~~**Viega, LLC**
Certificate Number 13489
2208 Viega Avenue
McPherson KS 67460
United States of America~~

Manufacturing- Copper Fittings

~~**Viega LLC**
Certificate Number 13489/1
12040 Moya Blvd
Reno NV 89506-2632
United States of America~~

Distribution of Plumbing and Heating Systems

Certified Since: September 27, 2010

Valid Until: September 19, 2025

Reissued: September 20, 2022

Cycle Issued: September 20, 2022