System Data

Viega MegaPress®G Fittings for Marine



MegaPressG for Marine is a carbon steel, cold press system designed for use in a variety of marine and offshore applications. It requires no threading, welding, or grooving and poses no fire hazard. The press fittings are installed with a hand-held

hydraulic pressing tool. MegaPressG for Marine fittings are available in elbows, couplings, reducers, tees, adapters, unions, caps, and flanges in sizes ½" to 4".

Advantages

- Up to 90% time savings
- Lowest overall installed cost
- Marine approved joining technology
- Technical field support
- No hot work, fire permit, or chemist required

Components

- Alloy: carbon steel with corrosion-resistant zinc/nickel coating
- HNBR sealing element
- 420 stainless steel bite ring
- 304 stainless steel separator ring for ½" to 2" fittings
- Graphite separator ring for 2½" to 4" fittings

Operating Parameters

- Operating Pressure: 232 psi M.A.W.P.
- Test Pressure: 200 psi max air, 600 psi max water
- Operating Temperatures: -40° F to 180° F (-40° C to 82° C) Operating temperatures dependent on HNBR sealing element.

Land based:

■ ICC LC-4

■ TSSA/B31

■ IAPMO LC-4

■ ANSI LC-4 / CSA 6.32

Listings and Certificates

Marine:

- ABS type approval
- BV: Bureau Veritas
- DNV-GL
- Lloyd's Register
- RINA
- USCG Acceptance Letter

Compliant With

- ISO 19921, 19922 Fire Resistance Test
- IACS P2.11.5
- ISO 9001 Quality Management System Certification

Marine and Offshore Applications

- Compressed air
- Cargo oil

Fuel oil

Crude oil

■ Lube oil

- Thermal oil
- Hydraulic oil
- Vent lines

Shipbuilding Rules

MegaPress system conforms to the following:

- **ABS Steel Vessel Rules**
- United States Coast Guard
- International Association of Classification Societies
 - Requirements concerning pipes and pressure vessels

Refer to specific type approval for list of applicable systems and conditions. For use in Class III pipe components for media in accordance with section 4.6.2 Table 9 and 10 of the ABS Steel Vessel Rules for compression couplings. The fittings are an approved fire-resistant type.

MegaPressG for Marine fittings are designed for use in piping systems utilizing ASTM A53 or ASTM A106 pipe, either Grade A or B. The pipe wall thickness may be Schedule 10 or Schedule 40. The fittings may also be used with Schedule 80 pipe limited to the maximum pressure listed here. MegaPress fittings are also compatible with DIN 10255, DIN 10216, and DIN 10217 metric pipe.

Recommended Tools

- Standard-size press tool (minimum hydraulic ram output of 7,200 lbs.)
- #56013 MegaPress jaw/ring kit (1/2" to 2")
- #26200 MegaPress XL PressBooster with 2½" press ring
- #57078 MegaPress XL 3" and 4" press ring kit
- #57081 Z3 Actuator with 2½" press ring (must be used with press gun with minimum 80mm press stroke)



Viega products must be installed by trained installers. MegaPress credential training is provided at no cost by Viega and is recommended every two years. Please contact Viega to arrange credential training on-site or at our training facility. Installation by nonprofessionals may void Viega LLC's warranty.



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